

**CITY OF BELLEVUE  
UTILITIES DEPARTMENT**



**SANITARY SEWER ENGINEERING STANDARDS**

**JANUARY 2026**

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## CHAPTER S1 - GENERAL REQUIREMENTS

### S1-01 GENERAL

These Engineering Standards set forth minimum standards for the planning, design, and construction of sanitary sewer collection facilities.

The Sewer Utility Code, part of Chapter 24.04 of the Bellevue City Code, is the basis for these Engineering Standards.

These Standards do not include design of special facilities, such as pump stations or sewage lift stations. These special facilities require unique design requirements and will be subject to individual review by the Utility.

Although these Standards are intended to apply to physical development within the Utility service area, the Standards will not apply for all situations. Compliance with these Standards does not relieve the Designer of the responsibility to apply conservative and sound professional judgment. These are minimum standards and are intended to assist, but not substitute for competent work by design professionals. The Utility may at its sole discretion due to special conditions and/or environmental constraints, require more stringent requirements than would normally be required under these Standards.

### S1-02 DEFINITIONS

The following terms as used in this document shall be defined and interpreted as follows:

“Downtown (DNTN)”

That area of Bellevue generally bounded by Main Street, NE 12th Street, 100th Avenue NE, and 112th Avenue NE.

“Contractor”

The person, partnership, firm or corporation contracting to do the work under these Documents. The term shall also include the Contractor's agents, employees and subcontractors.

“Details or Additional Drawings”

All details or drawings prepared to further explain or amplify the plans, or for the revision of the same, all as herein provided.

“Developer”

Any individual, company, partnership, joint venture, corporation, association, society or group that has made, or intends to make, application to the City for permission to construct a sanitary sewer system connection, or extension, to the City’s sanitary sewer system.

“Engineer”

The City of Bellevue Utilities Engineer or his duly authorized assistants, which includes Chief Engineer, Project Engineer, Consultant Engineer and/or Inspectors.

“Equipment”

The machinery, accessories, appurtenances and manufactured articles to be furnished and/or installed under the Project.

“Material or Materials”

These words shall be construed to embrace machinery, manufactured articles, materials of construction (fabricated or otherwise) and any other classes of material to be furnished in connection with the Project.

“Or Equal”

Any manufactured article, material, method, or work which, in the opinion of the Engineer, is equally desirable or suitable for the purposes intended in these standards, as compared with similar articles specifically mentioned herein.

“Plans”

All official drawings or reproductions of drawings made or to be made pertaining to the work provided for in the permit or developer extension agreement.

“Project”

The structure or improvement to be constructed in whole or in part.

“Reference Specifications”

Reference specifications shall mean the technical specifications of other agencies incorporated or referred to herein.

“Specification”

The specifications shall mean the prescribed directions, requirements, explanations, terms and provisions pertaining to the various features of the work to be done, or manner and method of performance. They also include directions, requirements, and explanations as set forth on the plans.

“Standard Details”

City of Bellevue Utilities Department Standard Detail drawings.

“Standard Specifications”

Latest edition of the “Standard Specifications for Road, Bridge and Municipal Construction”, English edition, Washington State Department of Transportation and the American Public Works Association excluding amendments.

“Words and Phrases”

Whenever the words, “as directed”, “as required”, “as permitted”, or words of like effect are used, it shall be understood that the direction, requirement or permission of the Engineer is intended. The words, “sufficient”, “necessary”, “proper”, and the like shall mean sufficient, necessary or proper in the judgment of the Engineer. The words, “approved”, “acceptable”, “satisfactory”, or words of like import shall mean approved by or acceptable to the Engineer.

“Work”

The work necessary to manufacture and deliver machinery, equipment and material and/or the furnishing of all labor, tools, material, equipment, construction equipment, working drawings, where required, and other necessities for the construction or erection of the structures shown and called for in the plans, specifications and permit/Developer Extension Agreement, and the act of constructing or erecting said structures completely.

**S1-03 REFERENCES**

Wherever references are made to the standards, specifications, or other published data of the various national, regional, or local organizations, such organizations may be referred to by their acronym or abbreviation only. As a guide to the user, the following acronyms or abbreviations which may appear shall have the meanings indicated herein:

AASHTO	American Association of the State Highway and Transportation Officials.
ANSI	American National Standards Institute, Inc.
WSDOT	Washington State Department of Transportation
APWA	American Public Works Association
ASTM	American Society for Testing and Materials
AWWA	American Water Works Association
DOH	Department of Health
WAC	Washington Administrative Code

**S1-04 GOVERNMENTAL AGENCY REQUIREMENTS**

All construction on City, County or State roads or right-of-way shall be done in accordance with the agency's standards and requirements and in accordance with the franchise and/or permit requirements. The Contractor is responsible to determine these requirements prior to construction.

Where conflict exists between these Standards and permit requirements, the most stringent requirements shall take precedence.

**END OF CHAPTER S1**

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## CHAPTER S2 - PLAN SUBMITTAL

### S2-01 GENERAL

Following these Standards to design the sanitary sewer system will help ensure a timely review of the proposed project and keep review costs to a minimum.

### S2-02 DEVIATIONS

#### S2-02.1 General

The Developer may propose a deviation from the Standards. A non-standard system may take longer to review resulting in increased processing costs. The Developer acknowledges these risks when submitting a non-standard system for review.

#### S2-02.2 Deviation Criteria

Requests for deviations which are site or project specific, may be reviewed by the Utilities Technical Team. The Utility's decision to grant, deny, or modify the proposed deviation shall be based upon evidence that the deviation request meets the following criteria:

- A. The change will achieve the intended result through a comparable or even superior design; and
- B. The change will not adversely affect safety and/or operation; and
- C. The change will not adversely affect maintainability.

### S2-03 ERRORS AND OMISSIONS

Any errors or omissions in the approved plans or information used as a basis for such approvals may constitute grounds for withdrawal of any approvals and/or stoppage of any or all of the permitted work as determined by the Utility. It shall be the responsibility of the Developer to show cause why such work should continue and make such changes in plans that may be required by the Utility before the plans are re-approved.

### S2-04 PLANS

#### S2-04.1 General

Utility plans submitted for review shall meet "Boundary & Topographic Survey" and "Site Plan B" requirements. Current copies of these requirements are available at the City Hall Permit Center. The Utilities representative at the Permit Center will determine which requirements, if any, are not applicable to the proposed project.

Developers shall provide complete, surveyed record drawings of existing and newly constructed water, sewer and storm utilities pertaining to the area of development.

**S2-04.2**      Submittal Standards

Water, sanitary sewer and storm drainage designs (complete plan and profile) shall be on separate plan sheets, although alignments of all Utilities shall be shown on each utility plan. Plan sets for all three Utilities can be combined for small projects. Designs for water and sewer can be combined on the same plan sheets if plan scale is 1" = 10', 1" = 20', or 1" = 30'. Contact the Utility representative in the Permit Center for approval to combine plans.

Site plans shall include:

1. Title Block - Border and title block shall conform to standard City of Bellevue format. See Appendix S-3. Include Section – Township – Range, grid number, and project site address in the lower right-hand corner.
2. Engineering Plans - Plan, profile and detail sheet(s) for the proposed sewer system.
  - a. Plan View:
    - i. List pipe length, size and material alongside of pipe, e.g. 150 L.F. - 8" PVC. Pipe material can be listed in a general note in lieu of listing along pipe.
    - ii. Pipe length is to be based on horizontal distance between center of manholes.
    - iii. Indicate direction of flow with arrows on end of pipe entering manhole.
  - b. Profile View
    - i. List pipe length, size, material and slope to 4 decimal places (ft per ft), e.g. 150 L.F. - 8" PVC S=0.0125. Pipe material can be listed in a plan note in lieu of listing on profile.
    - ii. Slope is based on invert elevation OUT of upstream manhole, invert elevation INTO downstream manhole and horizontal distance between center of manholes.
3. Scale - Be consistent and indicate your scale on each sheet using a bar symbol (for plan reproduction integrity). Drawings are to be at a scale of 1"=10', 1"=20', or 1"=30' for combined utility plans. Drawings at 1"=40' or 1"=50' scale shall show utility plans on separate sheets. Architectural scales for utility drawings will not be accepted. If the scale results in more than three pages of plan sheets, a cover sheet showing the entire project site (at a smaller scale) shall be provided.
4. North Arrow - Include on all plan view drawings. North arrow shall face up and/or to the right-hand side of plan sheet except as follows:

- a. For gravity mains, plan view drawing orientation shall show downstream-to-upstream going left-to-right on the plan sheet regardless of the resulting north arrow direction.

Datum - Show both horizontal NAD 83 (NSRS 2011) and vertical (NAVD 88) control points. List vertical datum on plan and specify the benchmark to be used for vertical control during construction. Use U.S. Survey Foot basis for measurements.

5. Vicinity Map - Include on the plan for each utility. The vicinity map covers the project site and surrounding streets and property within a minimum of 600' of the site.

Plan submittals shall conform to Development Services "Standards for Plans and Drawings," including the following:

1. Line Types – Use line types that clearly distinguish existing utilities from new; new facilities and call-outs for new facilities should be a heavier line type.
2. Drawing Quality - The drawing should be easy to read, with all lines and letters dark enough to provide good contrast.
3. Drafting Standards/Symbols shall conform to Washington State APWA Chapter CAD Standards. See Appendix S-2. Lettering shall be done with "Leroy-style" font (SIMPLEX font if using AutoCAD<sup>™</sup>).
4. Text Height:
  - a. Text identifying existing features shall be 0.08" in height (Leroy 80 template).
  - b. Text identifying street names shall be 0.24" in height (Leroy 240 template).
  - c. Text for instructions and call outs for proposed facilities shall be 0.12" in height (Leroy 120 template).
5. Stationing - On plans with more than one sheet, stationing shall proceed from left to right or from bottom to top. For gravity mains, station numbers shall increase from downstream to upstream.

For all sewer projects, the Developer or City Department responsible for the project shall include the following information on the project plans:

\_\_\_\_\_ Horizontal dimensions to within one tenth (0.1') of a foot.

\_\_\_\_\_ Rim and invert elevations are labeled to within one one-hundredth (0.01') of a foot (Storm & Wastewater).



References/dimensions from right-of-way centerline for utility features in the public right-of-way, or from property line for utility features located within easements.

New assets (pipes, structures, etc.) drawn in bold line type.

Label slope distance for pipes >20% slope (indicate “Slope Distance”)

Utility Asset Number for the existing structure to which new pipes are connected to (Asset #'s can be obtained from the City’s GIS data download webpage)

Asset ownership changes (e.g. City owned to Private or other agency and vice-versa).

Easements boundaries, widths and recording numbers.

### **Wastewater-specific Items:**

Wastewater Collection and Conveyance Pipes: Label length (horizontal length, center of manhole to center of manhole), pipe diameter, pipe material, slope, and direction of flow.

Private Wastewater Systems: Private system components are labeled as “PRIVATE SYSTEM”. All private systems are shown including side sewers and clean-outs to all commercial and multi-family buildings, grease interceptors and oil/water interceptors.

Laterals: Label total length, slope, pipe size, depth at property line (e.g. “6 ft dp”), pipe material, stationing from the center of downstream manhole), distance onto the lot and from the side lot line, and distance from closest property corner. List the I.E.at the capped end.

Lateral Connection: Label “Hole cut & Saddle” when a tee is not utilized to connect a side sewer to the main

Fittings: Label type (e.g. wye, tee, reducer), sizes, pipe material (e.g. “6x4 PVC tee”).

Cleanouts: Show station alongside sewer, invert elevation, and top elevation.

New Structures: Label structure type (e.g. “SSMH Type 1,” etc.), size (e.g. 48-inch dia.), rim elevations, invert elevations, direction of flow (e.g. IN or OUT), pipe sizes (diameter) and pipe materials, and the pipe invert compass direction (e.g. N, NW, SE, etc.).

Force Mains: Label joint restraint type and length and thrust block size and location (if applicable).

**S2-04.3**      Sanitary Sewer General Plan Notes

The following is a listing of General Notes that should be incorporated on the first sanitary sewer plan sheet. All the notes on the list may not pertain to every project. The Developer should include only those notes that are relevant to the project and may strikethrough non-relevant notes. However, do not renumber the remaining General Notes. If additional notes are needed for specific aspects, they should be added after the General Notes.

## Sanitary Sewer General Notes:

1. All work shall conform to the 2026 City of Bellevue Utility Engineering Standards and the Developer Extension Agreement.
2. All new manholes shall have a minimum inside diameter of 48" and shall conform to the Standard Details.
3. Sanitary sewer pipe shall be PVC conforming to ASTM D-3034 SDR 35 (4"-15") or ASTM F-679 (18"-27"). Bedding and backfill shall be as shown in the Standard Details.
4. Where shown as C900 PVC, the sewer pipe shall have dimension ratio (DR 18) and conform to AWWA C900 or AWWA C905.
5. All side sewers shall be 6" diameter pipe at a minimum 2% slope, unless otherwise noted on the Standard Details.
6. Side sewer stations are referenced from nearest downstream manhole.
7. Lot corners must be set, and side sewer locations verified in the field prior to construction.
8. All side sewer stubs shall be capped with a watertight cap and gasket. Cap location shall be marked with a 2 x 4 stake, 12 feet long, with one end buried at depth of the cap invert and extending at least 3 feet vertically out of the ground. The portion of stake above ground shall be painted white and marked with the word "SEWER" and the depth from pipe invert to ground surface. Connect pipe to stake with an 8-gauge wire at or above finished ground level.
9. The locations of all existing utilities shown hereon have been established by field survey or obtained from available records and should therefore be considered approximate only and not necessarily complete. It is the sole responsibility of the Contractor to independently verify the accuracy of all utility locations shown, and to further discover and avoid any other utilities not shown herein which may be affected by the implementation of this plan. Immediately notify the Engineer if a conflict exists.

10. All testing and connections to existing mains shall be done in the presence of a representative of the City of Bellevue Utilities Department.
11. All trenches shall be compacted, and HMA in place in paved areas, prior to testing sewer lines for acceptance.
12. Side sewer stubs shall be tested for acceptance at the same time the main sewer is tested.
13. Tops of manholes within public rights-of-way shall not be adjusted to final grade until just prior to paving.
14. All manholes in unpaved areas shall include a concrete seal around adjusting rings per Standard Detail.
15. Contractor shall adjust all manhole rims to flush with final finished grades, unless otherwise shown.
16. All sewer main extensions within the public right-of-way or in easements must be “staked” by a surveyor licensed in Washington State for “line and grade” and cut sheets provided to the Engineer, prior to starting construction.
17. Contractor shall install, at all connections to existing downstream manholes, screens or plugs to prevent foreign materials from entering existing sanitary sewer system. Screens or plugs shall remain in place throughout the duration of construction and shall be removed along with collected debris at the time of final inspection and in the presence of a representative of the City of Bellevue Utilities Department.
18. Surface restoration of existing asphalt pavement shall be as required by the Right-of-Way Use permit.
19. The Contractor shall maintain a minimum of ten feet (10') horizontal separation between all water and sewer lines. Any conflicts shall be reported to the Utility and the Engineer prior to construction.
20. The Contractor shall ensure and verify that no conflicts exist between sanitary sewer lines and proposed or existing utilities prior to construction.
21. Minimum cover over sewer pipe shall be five feet, unless otherwise shown.
22. The Contractor shall use a vacuum street sweeper to remove dust and debris from pavement areas as directed by the Engineer.
23. Not used.

24. Side sewer demolition shall be performed prior to removal of building foundation. The side sewer for each building shall be abandoned from the building connection to the edge of the public right-of-way, or property line. The Contractor shall cap the end of the side sewer stub to remain in place. Side sewer demolition shall be performed in the presence of the City of Bellevue Sewer Maintenance Engineering Technician.
25. Avoid crossing water or sewer mains at highly acute angles. The smallest angle measure between utilities should be 45 to 90 degrees.
26. At points where existing thrust blocking is found, minimum clearance between the concrete blocking and other buried utilities or structures shall be 5 feet.
27. Where new utility line crosses below an existing AC main, the AC pipe shall be replaced with DI pipe to 3 feet past each side of the trench as shown on Standard Detail W-8. Alternatively, where directed by the Engineer, the trench may be backfilled with controlled density fill (CDF, aka flowable fill) from bottom of trench to bottom of the AC main.
28. Call 1-800-424-5555, or 811, 72 hours before construction for utility locates.
29. Manholes, catch basins and vaults are considered to be permit-required confined spaces. Entry into these spaces shall be in accordance with Chapter 296-809 WAC.
30. The Contractor shall provide color CCTV equipment which shall include television cameras, a television monitor, cables, power sources, side-launch capable if necessary, a one-inch gradient cylinder, and other equipment. Focal distance shall be adjustable through a range from 6 inches to infinity. The CCTV equipment shall include a distance measuring instrument (DMI) to measure the horizontal distance traveled by the camera. The DMI readout shall appear continuously on the video produced by the inspection and shall be accurate to less than 1 percent error over the length of the section of pipeline being inspected. The length shall be measured from the centerline of the manhole or catch basin to the centerline of the next manhole or catch basin.

The CCTV inspection system shall be performed utilizing one of the following video camera systems:

- Remote-focus stationary lens cameras;
- Rotating lens cameras; or
- Pan-and-tilt cameras.

The CCTV camera shall be mounted on a skid, floatable raft system, or transporter based on the conditions of the pipeline to be televised. The CCTV

camera shall push a one-inch gradient ball forward and in full view of the camera. Telephones, radios, or other suitable means of communication shall be utilized to ensure communication exists between members of the crew. The contractor shall inspect the pipeline during optimum low-flow level conditions, as preapproved by the Utility Inspector. The contractor shall coordinate with the Utility Inspector prior to video inspection. The television camera utilized shall be specifically designed and constructed for sewer inspection. The camera shall be operative in 100 percent humidity conditions. Lighting for the camera shall minimize reflective glare. Lighting and picture quality shall be suitable to provide a clear, in-focus picture of the entire periphery of the pipeline for all conditions encountered during the work. If the quality of the video is deemed to be unacceptable by the Utility Inspector, the pipeline shall be re-televised at no cost to the City. Prior to commencing CCTV inspection, diluted dye of any color shall be introduced at the upstream inlet and shall be visible at the downstream outfall. The camera shall be moved through the pipeline at a uniform rate, stopping when necessary to ensure proper documentation of the pipeline condition, but in no case shall the television camera be pulled at a speed greater than 30 feet per minute stopping when necessary to ensure proper documentation of the pipe condition. The video shall be taken after installation, cleaning, pressure test, and all trenching operations within the vicinity of the utility are complete to ensure that no defects exist. The project will not be accepted until all defects have been repaired.

31. When work is to occur in easements, the Contractor shall notify the easement grantor and Bellevue Utilities in writing a minimum of 48 hours in advance of beginning work (not including weekends or holidays). Failure to notify grantor and Bellevue Utilities will result in a Stop Work Order being posted until the matter is resolved to the satisfaction of Bellevue Utilities. A written release from the easement grantor shall be furnished to the Utility Inspector prior to permit sign-off.
32. The Contractor shall restore the Right-of-Way and existing public sewer easement(s) after construction to a condition equal or better than condition prior to entry. The Contractor shall furnish a signed release from all affected property owners after restoration has been completed.

## **S2-05 RECORD DRAWINGS**

For all wastewater projects, the Developer or City Department responsible for the project shall provide record drawings at completion of the project.

### **S2-05.1 General Standards**

Record drawing shall be based on field survey information and field measurements. All survey work shall be performed under the supervision of a Professional Land Surveyor registered in the State of Washington.

Record drawing information shall be recorded on the detail, plan and profile views of the approved construction drawings. Incomplete, inaccurate, illegible, or poor-quality drawings will be rejected.

All plan sheets must have a “Record Drawing” stamp block.

#### **S2-05.1(a)    General CAD Standards**

All AutoCAD “DWG” files are to utilize NAD\_1983\_HARN\_StatePlane\_Washington North Zone (FIPS 4601) coordinate system and the City of Bellevue NAVD 1988 vertical datum. Both must state on the drawings as the datums used.

Survey shall be located, and field tied to at least three (3) City of Bellevue Survey Control Network monuments. Topographic elevations shall be referenced to City of Bellevue vertical control benchmarks. Survey Control Data Cards and Survey Benchmark Reports are available on-line at <http://www.bellevuewa.gov/surveycontrol/>, or from the Survey staff (425-452-4385).

- Sample Title Block with north arrow, scale, vicinity map, etc. are predefined in Appendix D-3.
- Block names, layer names, colors, and line types are predefined in Appendix S-5.
- All digital line work must be geometrically correct, topologically clean without slivers, dangles, undershoots or inappropriate breaks. Polygon features drawn as polylines must properly close without gaps.
- Each AutoCAD “DWG” file shall be prepared in Model space and UCS must be set to “World” then “Plan”
- XREF's and bound features are not allowed in the final AutoCAD "DWG" file. Each feature shall be a single feature and not merged into a single record.
- The standard insertion scale shall be feet.
- No blocks shall be “exploded”
- The standard text font shall be “Simplex”
- All drawing units shall be English.
- Clearly identify existing and as-built utility CAD files, via file names and/or a table of contents (Word or PDF).
- For multi-site projects, every site shall be included and clearly labeled.
- Remove "bad" data (design features not built and/or notes unrelated to utilities).

#### **S2-05.1(b) Submittals**

The AutoCAD files shall include all plans, profiles, notes, and details of the sewer system improvements.

All record drawing sheets must be submitted electronically:

- Digital record drawing files are to be saved in AutoCAD version 2018 or newer and be consistent with the CAD standards outlined in S2-05.1(a).
- City shall be provided with a minimum of two AutoCAD sets: One comprehensive set containing all data and sheets for the project, and one distilled set containing as few layers as possible with only the utility relevant data (new and existing utilities, parcels, easements). The distilled set shall consist of a single “DWG” file with all new utilities.
- CAD and PDF shall contain the same as-built utility data geometry.
- The as-built set shall be formatted and submitted as a full-sized (22” x 34” or 24” x 36”) PDF file. PDF shall include all sheets from the original submittal in addition to all sheets with marked up as-built info.

### **S2-05.2 Required Information**

All Record Drawings shall include the following:

- \_\_\_\_\_ Horizontal locations are recorded to within one tenth (0.1’) of a foot.
- \_\_\_\_\_ Rim and invert elevations are recorded to within one one-hundredth (0.01’) of a foot (Storm & Wastewater).
- \_\_\_\_\_ References/dimensions from right-of-way centerline for utility features in the public right-of-way, or from property line for utility features located within easements.
- \_\_\_\_\_ Profile view notes any changes from the design finished grade over each pipe line.
- \_\_\_\_\_ Label slope distance for pipes >20% slope (indicate “Slope Distance”  
Changes to design attributes (elevations, pipe lengths, etc.) struck through or crossed out and new information relabeled in bold font.
- \_\_\_\_\_ Cross out items not built.
- \_\_\_\_\_ New assets (pipes, structures, etc.) drawn in bold line type.
- \_\_\_\_\_ Utility Asset Number for the existing structure to which new pipes are connected to (Asset #'s can be obtained from the City’s GIS data download webpage)
- \_\_\_\_\_ Asset ownership changes (e.g. City owned to Private or other agency and vice-versa).
- \_\_\_\_\_ Consistency between plan, profile, and details (ensure all three are updated).
- \_\_\_\_\_ Installation year shown on cover sheet (last year of construction for project).
- \_\_\_\_\_ Show all details for connections to existing assets.
- \_\_\_\_\_ No CAD artifacts present (e.g. annotation stored as comments).

\_\_\_\_\_ All as-built annotations are included (e.g. ownership, materials and sizes, elevations, etc.).

\_\_\_\_\_ Final easement(s) boundary, width, type (public or private), and recording number.

**Wastewater-specific Items:**

\_\_\_\_\_ Wastewater Collection and Conveyance Pipes: Label length (horizontal length, center of manhole to center of manhole), diameter, material, slope, and direction of flow.

\_\_\_\_\_ Private Wastewater Systems: Private system components are labeled as “PRIVATE SYSTEM”. All private systems are shown including side sewers and clean-outs to all commercial and multi-family buildings, grease interceptors and oil/water interceptors.

\_\_\_\_\_ Laterals: Label total length, slope, pipe size, depth at property line (e.g. “6 ft dp”), pipe material, stationing from the center of downstream manhole), distance onto the lot and from the side lot line, and distance from closest property corner. List the I.E. at the capped end.

\_\_\_\_\_ Lateral Connection: Label “Hole cut & Saddle” when a tee is not utilized to connect a side sewer to the main

\_\_\_\_\_ Fittings: Label type (e.g. wye, tee, reducer), sizes, pipe material (e.g. “6x4 PVC tee”).

\_\_\_\_\_ Cleanouts: Show station alongside sewer, invert elevation, and top elevation.

\_\_\_\_\_ New Structures: Label structure type (e.g. “SSMH Type 1,” etc.), size (e.g. 48-inch dia.), rim elevations, invert elevations, direction of flow (e.g. IN or OUT), pipe sizes (diameter) and pipe materials, and the pipe invert compass direction (e.g. N, NW, SE, etc.).

\_\_\_\_\_ Force Mains: Label joint restraint type and length and thrust block size and location (if applicable).

**END OF CHAPTER S2**



**CHAPTER S3 – SEWER PLANNING/DESIGN STANDARDS****TABLE OF CONTENTS**

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**CHAPTER S3 - SEWER PLANNING/DESIGN STANDARDS****S3-01 PLANNING CRITERIA****S3-01.1 Serve to Extreme of Property**

Ensure adjacent properties can be provided sewer service (extend to extreme of property and design for the ultimate development of the tributary areas).

Sewer service shall be provided by a gravity system (unless approved by the Utility).

**S3-01.2 Demand Projections**

Demand projections are taken from City of Bellevue 2013 Waste Water System Plan:

**A. Unit Demands**

Residential - 65 gallons per capita per day (GPCD)  
Commercial- 25 GPCD

**B. Population Densities**

2.7 People per single family unit  
2 People per multi-family unit

**C. Domestic Flow Peaking Factors**

Design peaking factors for new development, or for existing areas without flow measurement data shall be as follows. Alternative peak flow criteria may be acceptable if justified based on hydraulic modeling results considering diurnal curves specific to land use, as determined by the City:

1. Where average day demands are between 0 and 1050 gpm, the design peaking factor will vary linearly between 4 and 2.5 respectively.
2. Where average day demands are greater than 1050 gpm the design peaking shall be 2.5.

**S3-01.3 Infiltration/Inflow (I/I) Allowances**

- A. For new systems, I/I allowance of 1100 gallons per acre per day (GPAD) shall be used.
- B. On existing sewer systems, I/I allowance shall be determined through analysis.

**S3-01.4 System Parameters**

- A. New sewer lines shall be designed so that, under ultimate development, peak flow, including I/I, shall not exceed 50% capacity of the line. Existing lines can have peak flows to 75% capacity of the line. Bellevue Utilities Department, Planning Section staff will model sewer capacity needs and determine ultimate peak flows. Engineering design submittals must conform to the City's required minimum pipe sizes and generally accepted industry standards.
- B. No storm drainage connections shall be made to the sanitary sewer system, unless approved by the Utility and only under special circumstances, i.e. covered parking or wash down areas around garbage collection dumpsters with an area less than 200 square feet.

All garbage dumpster areas, regardless of size, shall discharge to sewer after passing through an oil/water separator.

Garbage dumpster areas under 200 square feet may be uncovered if designed pursuant to Standard Detail S-32.

Garbage dumpster areas 200 square feet and larger must be covered, with the floor area draining to the sanitary sewer, and the roof area draining to the storm drain system. Refer to the City of Bellevue Surface Water Engineering Standards.

**S3-02 GENERAL DESIGN STANDARDS**

- A. All lengths and dimensions shall be horizontal distances, no slope distances on plans.
- B. If working in existing streets, indicate type of pavement restoration required, or refer to Right-of-Way Use permit.
- C. Dimension existing and new main locations from right-of-way line and/or property line, or label stations and offsets.
- D. Check with Utilities Development Review section to determine how surrounding development will affect design (e.g. serve to extreme of property if adjacent property has potential for future development).
- E. On plans, show existing manholes or give reference distances to existing manholes near project, including manhole number and invert/rim elevations.
- F. Check with local jurisdiction for necessary permitting requirements.
- G. Existing sewer lines to be abandoned shall be filled completely with sand, concrete, or controlled density fill; or removed, as approved by the Utility.

- H. Manholes connected to lines being abandoned shall be re-channeled with 3,000 psi cement concrete.
- I. Side sewers and sewer mains shall not be used for the grounding of electrical systems or for the maintenance, integrity or continuity of any grounding attachment or connection.
- J. Placement of surface appurtenances (manhole lids, water valve lids, etc.) in tire track of traffic lanes shall be avoided whenever possible.
- K. Soil nails shall not be installed at or above pipes and shall include a minimum 5 foot clearance if installed below pipes.

### **S3-03 MAIN LINES**

#### **S3.03.1 Minimum Pipe Size**

Minimum pipe size shall be 8 inches.

#### **S3-03.2 Pipe Slope**

- A. Minimum slope shall be 0.01 ft/ft. Where slopes of 0.01 ft/ft do not allow an area to be served by gravity flow, the minimum slope shall be 0.005 ft/ft.
- B. Maximum main line slope shall not induce velocities greater than 10 feet per second under daily peak flows.
- C. Pipe anchor blocks shall be placed at 20' on center where pipe slope exceeds 20%.
- D. Timber baffle/hill holders shall be required on unpaved slopes that exceed 20%, minimum spacing shall be 20' on center.

#### **S3-03.3 Plan View**

- A. List pipe length, size and material alongside of pipe, e.g. 150 L.F.- 8" PVC. Pipe material can be listed in a general note in lieu of listing along pipe.
- B. Pipe length is to be based on horizontal distance between center of manholes.
- C. Indicate direction of flow with arrows on end of pipe entering manhole.

#### **S3-03.4 Profile View**

- A. List pipe length, size, material and slope to 4 decimal places (ft per ft), e.g. 150 L.F. - 8" PVC S=0.0125. Pipe material can be listed in a general note in lieu of listing on profile.

- B. Slope is based on I.E. OUT of upstream manhole, I.E. INTO downstream manhole and horizontal distance between center of manholes.

### **S3-04 MANHOLES**

- A. Maximum distance between manholes shall be 400 feet.
- B. All manhole covers shall be set flush with ground surface, except where otherwise designated by the Utility. Manholes in unpaved areas and easements shall have bolt-locking covers.

All manholes in paved areas and sidewalks shall have standard, non-bolt locking covers.

- C. Concrete perimeter seals shall be provided around all manhole adjustment sections:

- Paved areas- asphalt concrete per Standard Detail.
- Unpaved areas- cement concrete per Standard Detail.

- D. Existing and Terminal Manholes:

When connecting to an existing manhole, all requirements of these Engineering Standards must be met. The design shall call-out all necessary revisions to the existing manhole, or if the existing manhole cannot be renovated to meet the standards, the manhole shall be removed and replaced with a conforming structure.

- When there is a potential for future main line extension from terminal manhole, position side sewer connections to manhole to avoid conflict with future main line connection to manhole.
- Terminal manholes (without side sewer connection) shall not be channeled. Slope manhole base to provide positive drainage toward pipe, use 3,000 psi cement concrete.

- E. Where side sewer stub connects to manhole, invert of side sewer stub shall be equal to or above main sewer crown, but not to exceed 18" above invert of main sewer.
- F. Drop in invert elevation across manhole shall at minimum be from 0.1 ft to 0.2 ft. In areas with sewer main slopes less than 0.005 ft/ft, lesser drops are allowed, to be determined by the Utility. In areas with sewer main slopes greater than 0.1 ft/ft, the drop should be designed to produce a slope across the manhole that is an average of the inlet and outlet pipe slopes. Maximum allowable drop in invert elevation across the manhole shall be 1.0 ft.

## G. Manhole Sizing

48" manhole

1. 2 connecting pipes, up to 12" diam.
2. 3 connecting pipes, up to 10" pipe

54" manhole

1. 2 connecting pipes, 15" diam. to 21" diam.
2. 3 connecting pipes, 10" diam. to 15" diam.
3. 4 connecting pipes, up to 12" diam.

72" manhole

1. 2 connecting pipes, 21" diam. to 24" diam.
2. 3 connecting pipes, 15" diam.
3. 4 connecting pipes, 15" diam.

For other pipe configurations and hydraulic concerns, the size of the manhole will be investigated on a case-by-case basis.

The minimum angle between the incoming and the outgoing pipe shall be 90°; pipe shall be radial with the center of manhole.

The above configurations shall provide adequate shelves and room for maintenance and performing video inspections.

## H. Channels shall be centered in manhole.

## I. Ladder rungs shall be placed on side of manhole with largest shelf.

## J. All manholes shall be provided with an eccentric cone. Manholes less than 5' deep (rim to invert) where an eccentric cone is not constructable shall be provided with a flattop.

## K. Minimum manhole depths (invert to top of rim):

MANHOLE SIZE	PIPE SIZE	MIN MH DEPTH
48"	6"	3.0'
	8"	3.2'
	10"-12"	3.5'
54"	8"	3.7'
	10"-12"	4.0'
	15"-18"	4.5'

72"	15"	8.0'
	18"24"	8.5'
	27"	9.0'

72" manholes over 11.5' in depth shall include 48" reducing section (WSDOT Type 2 Manhole "Type 2 Manhole 72" and 96" per Standard Detail S-2).

L. Glass fiber supported plastic or PVC hard-lined manhole channels will be allowed at contractor's option.

M. Drop Manholes

- Minimum height of drop is 2.5'.
- Maximum height of drop is 20'.
- Maximum drop pipe diameter is 8".
- Minimum manhole diameter is 54" for new inside drop manholes; two connections are allowed for 54" diameter or greater. Only one inside drop structure is allowed on connections to existing 48" diameter manholes.
- Inside drop structures are required on new manholes, and connections to existing manholes.
- Outside drops are allowed on a case-by-case basis as approved by the Utility.
- Where inside drop connection is within 90° from existing access and steps, the cone shall be rotated, and steps relocated to provide maximum possible clearance from drop tee and pipe. When drop connection is made with 6" pipe, minimum clearance angle is 45°.

N. A vertical bend may be used in lieu of a manhole where:

1. Change in direction is vertical only (not allowed for horizontal change in direction or at pipe junctions).
2. Maximum allowable distance between manholes is not exceeded.
3. Change in slope is from flatter to steeper grade.
4. Minimum slope is 0.02 ft/ft.
5. Only one bend is installed between two manholes.

If necessary, the vertical bend shall be custom-made to provide the deflection

required to meet grades on each side of the bend. The bend shall have sufficient length and radius to allow passage of the City's sewer video camera (42" long by 6" high). Bend dimensions shall be submitted along with plans for design review by the Utility.

The vertical bend shall be compatible with pipe material and shall meet or exceed the materials requirements specified in these Engineering Standards.

- O. The burial of manholes or cleanouts is prohibited.
- P. Manholes in easements shall be constructed to provide a stable, level grade for a minimum radius of 2.5 feet around the center of the access opening.
- Q. New and replacement sanitary sewage systems shall be designed to minimize or eliminate infiltration of flood waters into the systems and discharges from the systems into flood waters. Manholes located in the curb and gutter line, flood plains, or flood areas in easements shall have a locking gasketed ring and cover.

### **S3-05 PIPE CLASS - PROTECTION – COVER**

- A. Polyvinyl Chloride (PVC) pipe class designation:

All sanitary sewer pipe (including side sewer stubs) shall be PVC conforming to ASTM-D3034 SDR 35 (4"-15") or ASTM-F679 (18"- 27"), unless otherwise determined by the Utility.

Depth of cover over PVC pipe shall be 2 feet minimum and 25 feet ' maximum. Pipe depths outside this range will require use of pressure class PVC conforming to AWWA C900 (dimension ratio 18).

- B. PVC pipe that is not a lakeline shall be encased in a steel or ductile iron casing when crossing under improvements where the ability to remove and replace pipe without disturbance to the improvement is needed. Casings are required when:
  - Crossing under rockeries over 4' high.
  - Crossing under retaining wall footings over 4' wide.
  - Crossing under reinforced earth retaining walls (both wall and reinforcing material).
  - Casings shall extend a minimum of 5' past each edge of the improvement, or a distance equal to the depth of pipe, whichever is greater. The carrier pipe shall be supported by casing spacers where casing length exceeds 10'.

Minimum clearance between bottom of rockery and top of pipe or casing shall be 2 feet. The trench shall be backfilled with Crushed Surfacing.

- C. Ductile iron pipe, Class 52, with Protecto 401 Lining, shall be used only where required by the Utility.



- D. All buried metal pipe shall be encased in 8mil polyethylene per AWWA C105.
- E. Building setback requirements:
- 5' minimum from covered parking.
  - 10' minimum from buildings and retaining walls, or equal to depth of pipe, whichever is greater.
  - 20' minimum easement shall be provided between buildings, on multi-family and commercial sites.
  - When passing between any two buildings (residential or commercial, etc.) which are 25' apart or less, the easement width shall extend the full width between the buildings and the depth of the sewer line shall not exceed 10'.
- F. Lakeline requirements:

Pressure (C900) Polyvinyl Chloride (PVC) Pipe shall be used at all times, unless specified otherwise, and shall meet the requirements of ANSI/AWWA C900 or ANSI/AWWA C905. C900 PVC pipe shall have the same outside dimensions as ductile iron pipe. Ductile iron pipe, Class 52, with Protecto 401 lining, shall be used where the pipeline is exposed, supported by pilings, or when required by the Utility.

### **S3-06 CLEARANCES - OTHER UTILITIES**

- A. All clearances listed below are from edge-to-edge of each pipe.
- C. Check for crossing or parallel utilities. Maintain minimum vertical and horizontal clearances. Avoid crossing at highly acute angles (the smallest angle measure between utilities should be between 45 and 90°).
- D. Horizontal clearances from sanitary sewer system:

Cable TV	5'
Gas	5'
Power	10'
Storm	5'
Telephone, Fiber Optic	10'
Water	10'

- E. Vertical clearances from sanitary sewer system:

Cable TV	1'
Gas	1'
Power	1'
Storm	1'
Telephone, Fiber Optic	1'
Water	2'

- G. Where a sanitary sewer crosses above or below water main, one full length of sewer pipe shall be used with the pipes centered for maximum joint separation. Washington Department of Ecology criteria will also apply.
- H. Send letter and preliminary plan to existing utilities to inform them of new construction. Request record drawings and incorporate into plans. At minimum the following utilities should be contacted:
- Cable television
  - Natural gas
  - Power
  - Storm drainage
  - Telephone, Fiber Optic
  - Water
- I. Seattle Public Utilities Transmission Pipelines: See Appendix S-5, Sanitary Sewer Reference Standards; *Standards for Utilities Installed in Proximity of Seattle Public Utilities Transmission Pipelines*.

### **S3-07 CONNECTIONS TO EXISTING SYSTEM**

- A. New sewer mains (8" and larger) shall connect to existing sewer main at existing manholes, or with new manhole on existing sewer per Standard Details.
- B. When connecting to existing manhole, core-drill opening for pipe and re-channel manhole base.
- C. Where new main is larger in diameter than existing downstream main, check that capacity of existing main is not exceeded by flow from new main.
- D. When connecting to existing manhole, check that requirements of Section S3-04.G (Manhole Sizing) are satisfied.
- E. If connecting to existing manhole which has access less than 24" in diameter and/or concentric cone, manhole shall be upgraded to include new 24" ring and cover and eccentric cone. If eccentric cone is not constructable (manholes less than 5' deep), manhole shall be upgraded to flattop.
- F. If connection to existing manhole places a channel directly under access opening, move ladder and rotate cone section to place access over concrete shelf.
- G. Connections to end of existing pipe:
- If end of pipe is known to have a bell, and new pipe is same material as existing, plans can specify connection by inserting spigot of new pipe into existing bell end, with "donut" gasket.
  - If existing line is plain end, or must be cut, plans shall specify use of a coupling to connect new and existing lines.

H. Approved couplings for use on sewer mains include:

Ductile iron mechanical couplings (equal to ROMAC) on ductile iron, concrete, vitrified clay, or pipes with differing materials or diameters.

On PVC or PE mains, PVC or PE couplings with compatible dimension ratio and gaskets to connect new and existing pipes shall be used.

Where a section of existing PVC pipe is replaced by “dropping-in” a new section of PVC pipe, the connections to existing pipe shall be made with PVC closure couplings (slip couplings).

### S3-08 FATS, OILS, GREASE SEPARATION

#### S3-08.1 Oil/Water Separator

Whenever an industrial or commercial business generates mineral/petroleum/non-biodegradable cutting oils exceeding 100 milligrams per liter to be discharged to the sanitary sewer, pre-treatment is required. An oil/water separation device shall be installed by the property owner as specified on various Standard Details. Selection and sizing of an oil/water separator shall be subject to approval of the Utility. Water discharged from any oil/water separator to the sanitary sewer system shall not contain in excess of 100 milligrams per liter of petroleum oil, non-biodegradable cutting oil and mineral products, and shall be in compliance with the City of Bellevue and King County Wastewater regulations for discharge to the sanitary sewer.

- A. Sizing of a separator facility shall be based upon maximum available flow to the separator and provision of a **forty-five-minute retention time** in the separator at that flow, with a minimum capacity of at least 100 gallons.
- B. The oil/water separator shall be covered with removable sections. Access and inspection covers, weighing not more than 30 lbs. and with suitable hand holds, are to be provided directly above inspection “tee” and oil/grit collection compartments.
- C. Only waste water from floor drains and covered parking areas shall drain to the separator. The location and design shall minimize or eliminate the possibility of storm water reaching the separator areas-- over two hundred square feet open to rainfall shall not drain to the separator. Sewage from restrooms and shower facilities shall not drain to the separator. See Standard Details.
- D. Allowable materials for construction are as follows:
  - Tank – concrete
  - Baffles - concrete, steel plate

- E. The separator shall be located within 20 feet of drive for access by maintenance vehicle.
- F. A sampling tee shall be located on the outlet as shown on the Standard Details. Access to the separator shall be maintained free for inspection and compliance determination sampling at all times.
- G. The effluent discharged from any oil/water separator to the sanitary sewer shall not exceed 100 parts per million total oil.
- H. When pre-treatment is no longer required, the inlet and outlet pipes shall be permanently plugged, the separation chambers pumped out, and the vault removed, or filled with compacted crushed rock or controlled density fill.

### **S3-08.2 Grease Interceptor**

Whenever a commercial and/or retail food preparation operation, regardless of size, generates animal/vegetable fats, oils or grease (F.O.G.) waste, which causes a visible sheen or accumulations in the effluent, to be discharged to the sanitary sewer, pretreatment is required. A grease interception device as specified by the City of Bellevue Standard Details, and/or other biological, chemical, or other pretreatment approved by the Utility, shall be installed by the owner. Effluent discharged from any grease interceptor shall not contain a visible sheen or accumulations of F.O.G. and shall be in compliance with the City of Bellevue and King County Wastewater regulations for discharge to the sanitary sewer.

- A. Design of the grease interceptor shall conform to the Standard Details and shall be subject to approval by the Utility. Size shall be determined by the City of Bellevue, F.O.G. Administrator. Minimum capacity shall be 600 gallons except as noted by the City of Bellevue.
- B. Fixtures in the kitchen area which discharge waste-water containing grease are to be connected to the grease interceptor. Such fixtures include dishwashers, pot sinks, range woks, janitor's sink, floor sinks, and rotoclones. Toilets, urinals, and wash basins shall not flow through the interceptor.
- C. The interceptor shall be located outside the building within twenty feet of drive for access by maintenance vehicles.
- D. The interceptor shall be filled with clean water prior to start-up of system.
- E. Allowable materials for construction are as follows:
  - Tank – concrete
  - Baffles - concrete, plastic
- F. Access to the interceptor shall be always maintained free for inspection and compliance determination sampling.

- G. When pre-treatment is no longer required, the inlet and outlet pipes shall be permanently plugged, the separation chambers pumped out, and the vault removed, or filled with compacted crushed rock or controlled density fill.

### S3-09 EASEMENTS

- A. Show easements on all plans and identify width.
- B. Show easements on all private property. If easement is defined as a constant width on each side of sewer main, then show a segment of the easement and label as typical (typ).
- C. The required utility easement width shall be: 1) the minimum value set forth below; or, 2) determined by extending a line from the bottom of the excavation at the outside diameter for pipes, at a 1 H : IV slope until it intercepts the finished grade, whichever is greater.
- D. The sewer pipe shall be located in the center of the easement.
- E. For pipes up to 18 inches in diameter, the minimum easement width shall be 15 feet.
- F. For pipes greater than 18 inches, the minimum easement width shall be 20 feet.
- G. A 20-foot minimum easement shall be provided between buildings, on multi-family and commercial sites.
- H. When passing between any two buildings (residential or commercial, etc.) which are 25 feet apart or less, the easement width shall extend the full width between the buildings and the depth of the sewer pipe shall not exceed 10 feet.
- I. Sewer pipe shall be located 10 feet from edge of easement facing interior of lot, to ensure setback from building.
- J. Also see Section S3-05.E, "Building Setback Requirements".
- K. Easement Documentation Requirements:
- All easements shall be shown on the project plans and identified as "private" or "public", together with the width dimension and utility use, e.g. *20' Public Sewer Utility Easement*.
  - All documents for public easements shall conform to these Utilities Engineering Standards, will be provided on the City's easement template and shall comply with King County Recorder's Office formatting requirements. Include the King County tax parcel number(s), site address, owner names and site legal description. All pages must be numbered.

Sheets shall be 8-1/2" by 11" or 8-1/2" by 14". Margins and font size must conform to King County recording format requirements.

- Easements shall be dedicated to and approved by the City prior to acceptance of a public utility system. The Grantee shall be the "CITY OF BELLEVUE, a Washington municipal corporation, its heirs, successors and assigns". The City may require indemnification agreements to hold the City harmless where maintenance access across private property is deemed necessary.
- The description contained within the easement document shall be prepared and stamped by a land surveyor licensed in the State of Washington. The description shall be identified as an Exhibit, together with the title of the utility use, e.g. *Permanent Public Sewer Utility Easement*. The description shall be clearly written and referenced to the underlying property. The description shall be accompanied by an additional graphic Exhibit which depicts a scaled drawing of the easement location relative to the subject parcel.
- Off-site easements shall be delivered to the Utility prior to issuing a Notification to Proceed with construction. Submittal of on-site easements may be delayed until completion of construction improvements.
- Bills of Sale for all utility facilities appurtenant to public easements or tracts shall be given to the City.

### S3-10 SIDE SEWERS

- A. Side sewer stubs shall extend from main line to 10' past edge of property line. 6" pipe shall be used inside the public right-of-way (unless expected flows require larger size line).
- B. 4" minimum pipe may be used inside private property, for residential side sewers from end of 6" stub to building, for a single connection contained within the lot.

6" minimum pipe shall be used for private joint-use sewers, and when crossing a property outside the lot to be served.

Commercial side sewers shall be a minimum 6" pipe.

For multi-family developments, side sewers for each separate building must be at least 6-inches in diameter. For those buildings serving over ten units or for side sewers serving more than one building, side sewers shall be a minimum of 8-inches in diameter and must connect to a manhole.

- C. Side sewer stubs shall have minimum 6 feet of cover at property line. Greater depths may be required where elevation of lowest floor to be served is lower than surface elevation at property line. Ensure that lateral can serve all property by gravity flow.

- D. Joint-use side sewer stubs are not allowed where slope of side sewer is less than 2%. Provide a single stub to “low” end of each lot, and show invert elevation of each stub on the plan. International Plumbing Code may also require a backwater valve.
- E. Side sewer stubs shall connect to main sewers with a tee rather than a wye, unless otherwise approved by the Utility. Side sewer stubs shall run perpendicular to the sewer main, in the right-of-way. On plan, indicate station of side sewer tee from nearest downstream manhole. Also indicate length of side sewer stub from main to cap at end of line. Call out invert at capped-end of stub.
- F. Minimum side sewer slope shall be 2 percent. Maximum slope shall be 100 percent.
- G. All side sewer clean-outs on commercial and multi-family projects shall include at-grade access with covers per the Standard Detail.
- H. Maximum distance between side sewer clean-outs shall be 100 feet.
- I. See Section S6-09, Joint-Use Side Sewer, for additional requirements for single-family residential joint-use side sewers.
- J. For a side sewer connection to a building where a coupling is within the right-of-way and when the edge of the building foundation is at or within 3 feet of the edge of right-of-way, the coupling shall be a ductile iron mechanical coupling, equal to Romac 501 style.

### **S3-11 SEWER FORCE MAINS**

Sewer force mains shall be provided with an inspection port and a pump station by-pass connection near the pump station.

**END OF CHAPTER S3**

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## CHAPTER S4 - SEWER MATERIALS

### S4-01 GENERAL

All materials shall be new and undamaged. The same manufacturer of each item shall be used throughout the work.

Where reference is made to other specifications, it shall be the latest revision at the time of construction, except as noted on the plans or herein.

All materials not specifically referenced shall comply with applicable sections of ASTM, AWWA or the APWA/WSDOT Standard Specifications.

Approved manufacturers and model numbers of various materials are listed in Approved Materials List, Appendix S-4. When specific manufacturers or models are listed, no substitutions will be allowed without prior approval by the Utility.

### S4-02 GRAVITY SEWER PIPE & FITTINGS

#### 4" to 15" Diameter PVC Pipe:

All PVC pipe and fittings shall be integral wall bell and spigot, rubber gasket joint, unplasticized Polyvinyl chloride (PVC) pipe. All PVC pipe shall have a minimum "pipe stiffness" of 46 psi at 5 percent deflection at 73° F when tested in accordance with ASTM Designation D-2412, external loading properties of plastic pipe; and a minimum impact strength based on ASTM D-3034 at 73° F using a 20-pound Tup A.

All PVC sewer pipe and fittings manufacture and installation shall meet or exceed the ASTM recommended specifications D-3034, SDR 35, unless otherwise specified, and all installation shall be in strict compliance with the manufacturer's directions. All pipe shall be clearly marked with the date of manufacture. All pipe shall be provided with a reference mark for proper spigot insertion. Joint gaskets shall be fabricated from a compound of which the basic polymer shall be a synthetic rubber consisting of styrene, butadiene, polyisoprene or any combination thereof and shall meet the requirements of ASTM D-3212.

#### 18" to 27" Diameter PVC Pipe:

All PVC pipe and fittings shall be integral wall bell and spigot, rubber gasket joint, unplasticized Polyvinyl chloride (PVC) pipe. All PVC pipe shall have a minimum "pipe stiffness" of 46 psi at 5 percent deflection at 73° F when tested in accordance with ASTM Designation D-2412, external loading properties of plastic pipe; and a minimum impact strength based on ASTM F-679 at 73° F using a 30-pound or 20-pound Tup B.

All PVC sewer pipe and fittings manufacture and installation shall meet or exceed the ASTM recommended specifications F-679, unless otherwise specified, and all installations shall be in strict compliance with the manufacturer's directions. All pipe shall be clearly marked with the date of manufacture. There shall be no reduction in pipe wall thickness at the bell as a result of bell formation. All pipe shall be provided with a reference mark for proper spigot insertion.

Joint gaskets shall be fabricated from a compound of which the basic polymer shall be a synthetic rubber consisting of styrene, butadiene, polyisoprene or any combination thereof and shall meet the requirements of ASTM D-3212.

#### PVC Pipe for Private Side Sewers

In addition to complying with the above noted requirements, PVC pipe for private side sewers, 4 inches to 8 inches in diameter, may include SDR 35, Schedule 40 or Schedule 80 pipe with solvent welded joints. The same type of pipe shall be used from the connection at the structure to the side sewer stub.

Solvent welded pipe is not allowed in the right-of-way or in easements dedicated to the City.

#### AWWA C900/C905 PVC Pipe:

Where indicated on the plans, gravity sewer pipe shall be manufactured in accordance with AWWA Standard C900 or C905, with the following additional requirements or exceptions:

AWWA PVC pipe shall be furnished in cast iron pipe equivalent outside diameters. For nominal diameters 4" through 12", refer to AWWA C900. For nominal diameters 14" through 48", refer to AWWA C905.

AWWA C900 and C905 PVC pipe up to 30" nominal diameter shall be DR 18 unless otherwise called for in the plan. Dimension Ratio (DR) for nominal diameters greater than 30" shall be as approved by the City. Pipe joints shall be manufactured using an integral bell with an elastomeric gasket push-on type joint. Elastomeric gaskets shall conform to ASTM F-477. All fittings shall be PVC, compatible with pipe class called for in the plan, unless otherwise approved. PVC fittings shall conform to AWWA C900 and C905 with respect to joint dimensions and physical properties.

#### Ductile Iron Pipe:

All ductile iron pipe material shall be new and undamaged. Unless otherwise approved by the Engineer, the same manufacturer of each item shall be used throughout the work. Materials shall meet the requirements of the following sections as modified herein:

Pipe	9-30.1
Ductile Iron Pipe	9-30.1(1)
Restrained Joints	9-30.2(6)

All ductile iron pipe shall be Class 52 with Protecto 401 Lining. Contractor shall provide Manufacturer's Certificate of Compliance in accordance with Section 1-06.3 Manufacturer's Certificate of Compliance of the Standard Specifications for all pipe to be used.

Flanged joints shall conform to ANSI B.16.1, Class 125 drilling pattern, rated for 250 psi working pressure.

Polyethylene film shall be 8 mil in thickness and comply with AWWA C105/ANSI 21.5-82.

**S4-03 PRESSURE SEWER PIPE**

PVC pressure pipe shall conform to AWWA C900/C905 DR 18 unless otherwise called for in the plan. Requirements for AWWA C900/C905 pressure pipe shall be as shown herein under Section S4-02, Gravity Sewer Pipe and Fittings, AWWA C900/C905 PVC Pipe.

Ductile iron pipe shall be Class 52 with Protecto 401 Lining unless otherwise called for in the plan. Ductile iron fittings shall conform to Section 9-05.13 Ductile Iron Sewer Pipe of the Standard Specifications and ANSI Standards A21.10 and A21.11.

HDPE pipe shall be in accordance with ASTM F 714 and ASTM D3035-83. All pipe and fittings shall be SDR 26 at a minimum.

**S4-04 HDPE PIPE**

Butt-fused welded HDPE pipe shall be considered by the City on a case-by-case basis under the following conditions:

- A. HDPE pipe is only used for transmission lines with no stubs.
- B. HDPE pipe is used for buried piping only.
- C. The use of HDPE pipe is reserved for situations in which conventional PVC sewer pipe may not be appropriate: non-linear alignments, low-head siphons, steep slopes in sensitive/protected areas, etc.

**S4-05 ABS PIPE & FITTINGS**

ABS (acrylonitrile-butadiene-styrene composite) pipe shall conform with the provisions of ASTM D-2680, Type S.C. joints (solvent welded).

ABS composite pipe is not allowed in the right-of-way or in easements dedicated to the City.

**S4-06 FITTINGS**

All fittings shall be of the same material as the pipe unless otherwise specified. For side sewers, a tee shall be installed in pipelines 8" or larger (or 6" main lines running between manholes) with 6" inside diameter side outlet. On 6" side sewer lines, wyes shall be used.

For side sewer connections to existing sewer mains, a flexible metallic side sewer saddle shall be used for hole-cuts. If any other type of fitting is required, the type and make shall be specified on the approved plans.

**S4-07 CAPS AND PLUGS**

All open ends shall be sealed with a plug or cap and gasket material approved by the Utility. The plug or cap shall be able to withstand all test pressures without leakage.

**S4-08 BOLTS IN PIPING**

Bolts shall be malleable iron, Cor-ten, or stainless steel.

Bolts and nuts for flanged pipe and fittings shall conform in size and length with ANSI/AWWA C115/A21.15. T-bolts shall be malleable iron, or Cor-ten in accordance with ANSI/AWWA C111/A21.11. Stainless steel bolts shall meet the requirements of A193 Grade B8M. Shackle rods, nuts and washers shall be All Thread stainless steel 316SS. Stainless steel nuts, bolts and washers shall be type 316SS.

**S4-09 FLANGE GASKETS**

Gasket Material shall be neoprene, Buna N. chlorinated butyl, or cloth inserted rubber.

**S4-10 GATE VALVE**

The minimum requirements for all gate valves, 2" to 12", shall, in design, material and workmanship, conform to the Standards of AWWA C-509.

Buried gate valves shall be iron body, bronze mounted, resilient seat, and non-rising stem, suitable for installation with the type and class of pipe being installed. Ends to be as specified.

Operating stems equipped with standard two (2) inch operation nut, and O-ring stem seals. Valves not buried shall be as specified.

**S4-11 VALVE BOX**

Valve Box shall be cast iron, two-piece, 8" or 18" slip type top section with flange located within 3" of top with 24" bottom section (and extension, if required), equal to RICH-Seattle Type. Valve box lid shall be cast iron, 3 " deep, with recessed lifting handle, and the word "SEWER" or "SS" cast into it.

Valve box paving risers shall be cast iron suitable for H-20 traffic loading. The riser shall have four lugs or a flange around the perimeter and be sized to fit into a RICH-Seattle Type valve box top.

Valve box adjusting sleeves (for use in unimproved areas) shall be cast iron, 12" long.

All castings shall be coated with asphaltic varnish.

**S4-12 VALVE OPERATING NUT EXTENSION**

Use where valves are installed more than 3' below finished grade. Extensions are to be a minimum of 1' with only one extension per valve. See Water Standard Detail.

**S4-13 MANHOLES**

Manholes shall be precast concrete sections with a confined O-ring rubber gasket joints per ASTM C-478 and ASTM C-443 with a precast base.

Galvanized safety steps shall be fabricated of minimum size No. 8 (1") deformed bar conforming to ASTM A-615, intermediate or standard grade hot-bent and galvanized after bending. Galvanizing shall conform to ASTM A-123.

Polypropylene safety steps shall be constructed from polypropylene, conforming to ASTM D-4101, injection molded around a 1/2" diameter grade 60 steel reinforcing bar conforming to ASTM A-615. The polypropylene step shall be either cast-in-place or driven into pre-formed holes in the manhole wall. The step shall be capable of resisting pullout forces exceeding 1,500 pounds.

Steps and ladders dimensions shall conform to the Standard Detail S-13. Steps shall project uniformly from the inside wall of the manhole. Steps shall be installed to form a continuous vertical ladder with rungs equally spaced at 12" centers. Steps in precast base may be cast in place safety steps or prefabricated galvanized hanging ladder per Standard Detail S-13 fabricated with #8 (1") reinforcing bar and #7 smooth steel bar conforming with ASTM A615, Grade 40, galvanizing conforming with ASTM A123.

Concrete adjustment rings shall conform to the ASTM C-32, Grade MA.

Mortar used shall be composed of one part cement to two parts of plaster sand.

Outside drop structures shall be constructed with AWWA C-900 pipe and fittings, DR 18. Inside drop structures shall be constructed of ASTM D-3034, SDR 35 PVC pipe and fittings.

As an alternate to steel reinforcement, 48" diameter x 3' high eccentric or concentric cone sections may be reinforced with synthetic fiber. The synthetic fiber shall meet the requirement of ASTM C-1116 Type III. The synthetic fiber shall be added at a rate of 0.75 pounds per cubic yard of concrete and shall be thoroughly mixed with the concrete before placement in the forms. The synthetic fibers shall be a minimum of 0.75" and a maximum of 2" in length. A minimum of two (2) hoops of W2 wire shall be placed in the 48" end of each cone. No steel is required in the remainder of the cone.

**S4-14 MANHOLE LINING**

In instances where high velocity flows entering the manhole can potentially erode the interior wall(s), the City may require an epoxy based structural lining system be installed in the new or existing manhole. This is applicable in areas with steep pipe slopes, and in areas where high rise buildings (typically four or more stories) discharge directly into one manhole. The epoxy-based liner shall be installed per the manufacturer's specifications. Approved epoxy lining systems shall be Raven 405, Neopoxy, or an approved equal.

**S4-15 MANHOLE RING & COVER**

Ductile iron and cast-iron rings and covers shall conform to the Standard Details and Section 9-05.15 of the Standard Specifications, as modified herein.

Casting shall conform to the requirements of ASTM A-536, Grade 80-55-06 for ductile iron and ASTM A-48, Class 30 for cast iron, and shall be free of porosity, shrinkage cavities, cold shuts, or cracks, or any surface defects which would impair serviceability. Repair of defects by welding or by the use of "smooth-on" or similar material will not be permitted.

Manhole rings and covers shall be machine-finished or ground-on seating surfaces so as to assure non-rocking fit in any position and interchangeability. At the request of the City, there shall be made available at the foundry standard rings and standard covers for use by inspectors in testing fit and seating.

New and replacement sanitary sewage systems shall be designed to minimize or eliminate infiltration of flood waters into the systems and discharges from the systems into flood waters. For all manholes located in the curb and gutter line, flood plains, or flood areas in easements, the installation of a locking gasketed ring and cover will be required. Manhole covers shall have a standard pick hole for removal.

When bolt-locking covers are required, the locking bolts shall be 5/8" - 11 NC stainless steel type 316SS socket (Allen) head bolts, 2" long.

At the request of the Engineer, there shall be made available at the foundry a testing device suitable for proving the capacity of the assembly to resist an uplift pressure on the lid equal to 20 feet of head.

**S4-16 CONCRETE BEDDING & BLOCKING**

Bedding, blocking, or encasement concrete shall be mixed from materials acceptable to the Engineer and shall have a 30-day compressive strength of not less than 2,500 psi. The mix shall contain five (5) sacks of cement per cubic yard and shall be of such consistency that the slump is between 1" and 5". All concrete shall be mechanically mixed.

**S4-17 OIL/WATER SEPARATOR**

Oil/Water separator vaults shall be of precast concrete construction. Cement concrete shall have a minimum 28-day compressive strength of 4500 pounds per square inch.

Deformed bars for steel reinforcement shall be in accordance with ASTM A-615, grade 60. Welded-wire fabric reinforcement shall be in accordance with ASTM A-185, grade 65. All interior piping shall be PVC sized to match side sewer line size. Baffles and weir shall be 1/2-inch-thick steel plates galvanized in accordance with ASTM A-123. Vault cover shall include one (1) 24-inch square diamond plate access door and two (2) 12-inch square diamond plate inspection covers centered over outlet tee and inlet. Cover shall be designed for AASHTO H-20 load. See the Standard Details for vault sizes and miscellaneous details. Venting may be required by the plumbing code.

**S4-18 GREASE INTERCEPTOR**

Grease Interceptor Vaults shall be of precast concrete construction. Cement concrete shall have a minimum 28-day compressive strength of 4500 pounds per square inch.

Deformed bars for steel reinforcement shall be in accordance with ASTM A-615, grade 60. Welded-wire fabric reinforcement shall be in accordance with ASTM A-185, grade 65. All interior piping shall be PVC sized to match side sewer line size.

Interior baffle shall be precast reinforced concrete, 4" thick. Concrete baffle shall be secured in place by slotted vault walls or with stainless steel angles as shown in the Standard Detail. Vault cover shall include 24" diameter bolt-locking manhole covers and frames located over inspection tees. Manhole covers shall not allow passage of air or gases. Vault cover shall be designed for AASHTO H-20 load with 30% impact factor. See the Standard Details for vault sizes and miscellaneous details. Venting may be required by the plumbing code.

**S4-19 LIDS, HATCHES AND COVERS - SLIP RESISTANCE**

Metal lids, hatches, access covers and exposed portion of frames greater than ½ inch wide in pedestrian access routes shall be constructed with a non-slip surface that has a Pendulum Test Value (PTV) that exceeds the below minimums, as measured using the hard rubber sole according to ASTM E 303 (2022 version) Pendulum DCOF Floor Slip Resistance Test or Road Skid Test or treated with a non-slip coating per approved materials in Appendix S-3.

1. Level or Slopes < 1:14 - Minimum PTV = 45
2. Slopes > 1:14 - Minimum PTV = 55

Portland cement concrete surface (flat work) shall receive a light broom finish unless otherwise specified by the Utility.

**S4-20 COMMERCIAL CLEAN-OUT WITH TEST SAMPLING TEE**

Commercial clean-out and sampling tee shall consist of PVC pipe and fittings configured as shown in the Standard Detail. Clean-out access shall consist of a cast-iron material imbedded in 3000 psi concrete as shown in the Standard Detail. Sampling tee enclosure shall be a meter box as specified in the Standard Detail.

**S4-21 BACKWATER VALVE**

Backwater check valve installed on 4" to 8" diameter side sewers shall be rubber flapper swing type check valve. Flapper shall be constructed from steel reinforced rubber with 45-durometer standard rubber hardness. Valve seat shall be at 45° angle to direction of flow. Flow area through valve shall equal full pipe area. Valve body shall be cast iron with flanged ends and bolted over to allow removal of flapper without removing valve from line.

Backwater valve shall be housed in 48" diameter precast concrete valve chamber with a 48-inch by 24-inch concentric reducing cone, or plastic meter boxes, depending on depth.



24-inch frame and cover shall be marked “sewer”. See Standard Detail.

#### **S4-22 MECHANICAL SEWER PLUG FOR LAKE LINE CLEAN-OUT**

Mechanical sewer plugs for lake line side sewer clean-outs located below the hydraulic gradient shall be designed to withstand uplift pressure from force main.

Mechanical plug shall consist of aluminum body with double tapered rubber ring. Plug shall be engaged by mechanical compression of rubber ring against pipe walls.

Plug shall include integral handle allowing manual operation of the plug. Rubber ring shall be engaged or disengaged by twisting handle.

#### **S4-23 Not Used**

Not Used

#### **S4-24 BEDDING AND BACKFILL**

##### **S4-24.1 Pipe Bedding Materials**

For Ductile Iron Pipe (DIP), bedding material shall be in accordance with Section 9-03.12(3) Gravel Backfill for Pipe Zone Bedding of the Standard Specifications.

For convenience, pipe zone bedding conforming to Crushed Surfacing-Top Course of Section 9-03.9(3) Crushed Surfacing of the Standard Specifications may also be used as bedding material for pipe.

In unpaved areas, the Contractor may request to use excavated material as pipe zone bedding and must demonstrate to the Engineer that the suitable excavated material conforms to Section 9-03.12(3) Gravel Backfill for Pipe Zone Bedding of the Standard Specifications, and proper compaction levels can be achieved.

For Polyvinyl Chloride (PVC) pipe, Corrugated Polyethylene (CPE) pipe, and other thermoplastic pipe, bedding material shall be imported material conforming to crushed surfacing top course material of Section 9-03.9(3) Crushed Surfacing of the Standard Specifications.

For ductile iron sewer pipe, the Contractor may request to use excavated material as pipe zone bedding and must demonstrate to the Engineer that the suitable excavated material conforms to Section 9-03.12(3) Gravel Backfill for Pipe Zone Bedding of the Standard Specifications and proper compaction levels can be achieved.

##### **S4-24.2 Trench Backfill Materials**

For transverse trenches (perpendicular to the roadway centerline) in paved areas trench backfill conforming to Section 9-03.9(3) Crushed Surfacing of the Standard Specifications shall be used as trench backfill for pipe.

For longitudinal trenches (trenches parallel to the centerline of the roadway) in paved areas, backfill material (eight (8) feet and deeper below finished grade) shall conform to Section 9-03.14(1) Gravel Borrow of the Standard Specifications. The Contractor may request to use excavated material as trench backfill and must demonstrate to the Engineer that the suitable excavated material conforms to Section 9-03.14(1) Gravel Borrow of the Standard Specifications and proper compaction levels can be achieved. Admixtures and/or additives may not be used to modify the moisture content in order to meet compaction specifications.

The top 8 feet of longitudinal trenches shall be backfilled with trench backfill conforming to Section 9-03.9(3) Crushed Surfacing of the Standard Specifications.

In unpaved areas, trench backfill material shall conform to Section 9-03.14(1) Gravel Borrow of the Standard Specifications. The Contractor may request to use excavated material as trench backfill and must demonstrate to the Engineer that the suitable excavated material conforms to Section 9-03.14(1) Gravel Borrow of the Standard Specifications and proper compaction levels can be achieved.

#### **S4-24.3 Structure Backfill Materials**

In paved areas, backfill material 8 feet and deeper below finished grade) shall conform to Section 9-03.14(1) Gravel Borrow of the Standard Specifications. The Contractor may request to use excavated material as structure backfill and must demonstrate to the Engineer that the suitable excavated material conforms to Section 9-03.14(1) Gravel Borrow of the Standard Specifications and proper compaction levels can be achieved.

The top 8 feet around structures shall be backfilled with structure backfill conforming to Section 9-03.9(3) Crushed Surfacing of the Standard Specifications.

In unpaved areas, structure backfill material shall conform to Section 9-03.14(1) Gravel Borrow of the Standard Specifications. the Contractor may request to use excavated material as structure backfill and must demonstrate to the Engineer that the suitable excavated material conforms to Section 9-03.14(1) Gravel Borrow of the Standard Specifications and proper compaction levels can be achieved.

#### **S4-24.4 Foundation Gravel Materials**

Foundation gravel for structures shall consist of one of the following aggregates as set forth in the Standard Specifications:

Ballast	9-03.9(1)
Shoulder Ballast	9-03.9(2)
Gravel Backfill for Foundations (Class A or B)	9-03.12(1)
Foundation Material Class A and Class B	9-03.17

#### **S4-24.5 Controlled Density Fill Materials**

Controlled density fill (CDF, aka flowable fill) shall be a mixture of Portland Cement,

admixture (optional), Fly Ash, aggregates and water. It shall be proportioned to provide a grout-like, non-segregating, free flowing, self-consolidating and excavatable material that will result in a non-settling fill which has measurable unconfined compressive strength.

Materials testing shall be with unconfined compressive test cylinders. Test data may be either laboratory trial batch test data or field test data.

Alternate mix designs may be required at the Engineer's discretion.

CDF shall be designed to have a minimum 28-day compressive strength of 50 psi and maximum 28-day compressive strength not to exceed 300 psi. The CDF consistency shall be flowable (approximate slump 3 to 10 inches).

Materials shall meet the requirements of the following sections of the Standard Specifications:

Portland Cement	9-01.2(1)
Fine Aggregate for Portland Cement Concrete	9-03.1(2)
Chemical Admixtures for Concrete	9-23.6
Fly Ash	9-23.9
Water for Concrete	9-25.1

Controlled density fill shall meet the following requirements:

#### Controlled Density Fill

<u>Ingredients</u>	<u>Amount per Cu. Yd.</u>
Portland Cement	50 lb.
Aggregates Class 1 or 2	3300 lb.
Air Entrainment Admixture	Per Manufacturer's recommendations
Fly Ash Class F	300 lb.
Water	300 lb. (maximum)

If requested by the Contractor, the proportions may be adjusted with the approval of the Engineer.

#### **S4-24.6 Recycled Materials**

HMA grindings, recycled glass cullet and steel furnace slag shall not be used as backfill in, around, above or below any facility to be owned and operated by the Utility. Additionally, such recycled materials shall not be placed on any tract, property or easement for which Utility has any ownership rights or maintenance responsibilities.

Recycled concrete rubble shall not be used as bedding in the pipe zone, as trench backfill or as backfill above the projected neat-line trench above a pipe or structure.

Recycled concrete rubble may be used except under the following conditions:

- Below the original ground line of the project
- On slopes exposed to precipitation or on unstable slopes
- Within two (2) feet of the water table
- Within 10 feet of a property line
- Less than 100 feet from a water well or critical groundwater recharge area
- Within any wetland or wetland buffer
- Less than 100 feet from a stream, creek, river, pond or lake
- Within 50 feet of Low Impact Development drainage BMP's; and
- As backfill around any structure that has an underdrain system

#### **S4-24.7 Portland Cement-Treated Soils**

Portland cement-treated soils shall not be used as backfill in, around, above or below any facility to be owned and operated by the Utility. Additionally, Portland cement-treated soils shall not be placed on any tract, property or easement for which Utility has any ownership rights or maintenance responsibilities.

### **S4-25 STEEL CASING**

Steel casing shall be black steel pipe conforming to ASTM A-53. Before installing, coat casing exterior with shop-applied anticorrosive coating conforming to AWWA C210. Minimum coating thickness shall be 16 mils dry film thickness (DFT); however, thickness shall not exceed manufacturer's recommended thickness. Coating type shall be a polyamide epoxy-coal tar equal to Tnemec Hi-Build Tnemec-Tar, Series 46H-413.

Casing wall thickness shall be 0.250" for casings 24" or less in diameter and 0.375" for casings over 24" in diameter.

Carrier pipe for sewage shall be PVC (SDR 35).

### **S4-26 CASING SPACER**

Casing spacers shall be installed in casings over 10 feet long. Where casing spacers are not used, the carrier pipe shall be more than 10 feet in length (no pipe joints inside casing).

Casing spacer shell shall be manufactured in two pieces from heavy gauge T-304 stainless steel or 14 gauge hot rolled pickled steel joined with ribbed flanges. The shell shall be lined with a PVC liner 0.090" thick with 85-90 durometer.

Carbon steel casing spacer shell and risers shall be coated with a heat fused Polyvinyl chloride coating, or hot-dip galvanized. Polyvinyl Chloride Coating Specifications:

Durometer Shore- A2 (10 Sec.) (ASTM D-1706-61T)	-80
Max. operating temperature (constant)	150°(65°C)
Electrical properties (ASTM D-14961)(short time .010")	-1380 V/Mil

**Resistance:**

Salt spray (ASTM B-117)	-	Excellent
Acids	-	Good
Alkalies	-	Good

All nuts and bolts shall be 188 stainless steel.

Runners shall be supported by risers made from heavy gauge T-304 stainless steel or 12 gauge hot rolled pickled steel. Runners shall be ultra-high molecular weight polymer with high resistance to abrasion and sliding wear.

<b>TYPICAL DATA</b>			
<b>PROPERTY</b>	<b>ASTM METHOD</b>	<b>UNITS</b>	<b>VALUE</b>
Specific Gravity	D-792	gm/cc	.934
Tensile Strength (Break)	D-638	PSI	3500
Elongation (Break)	D-638	%	380
Izod Impact	D-256	Ft. Lbs./in. of notch	No break
Hardness	D-2240	Shore D	67
Coefficient of Friction	D-1894	-	0.11 - 0.13
Heat Distortion Temp. 66 PSI	D-648	C	88
Coefficient of Thermal	D-696	F-1	5.5 x 10-5
<b>ABRASION CHARACTERISTICS</b>			
Taber Abrasion	D-1044	Mg/loss	N
Sand Slurry *			7

\* Sand slurry condition - 7 hours in one part sand/ one part water slurry at 1725 RPM. Carbon steel - 100, Hifax - 15. The lower the value, the more resistant to abrasion.

Casing spacers shall be "center positioning" type. Height of risers and runners combined shall be sufficient to keep the carrier pipe bell, couplings, or fittings at least 0.75" from the casing pipe wall at all times and provide at least 1" clearance between runners and top of casing wall, to prevent jamming during installation.

**S4-27 NEOPRENE FOAM PAD**

Where approved by the City, a neoprene foam pad may be used for cushion between adjacent pipes which are not meeting minimum vertical clearance requirements. The approved material is the Dow Plastics Ethafoam™ 220, or an approved equal meeting the same ASTM requirement.

**S4-28 PRE-CAST CONCRETE VAULTS**

Minimum design structural loading shall be H-20 loading and comply with ASTM C-857 and ASTM C-890. All precast concrete products need to be manufactured by an NPCA-certified

plant. Vaults (risers, bases and lids) shall be constructed in accordance with ASTM C-858 and ASTM C-913. Reinforcing steel bars shall conform to ASTM A-615. Welded wire fabric shall conform to ASTM A-1064. Gasket material shall conform to ASTM C-443. End walls for water pipe penetrations shall be cast without knock-outs. All riser, base and lid penetrations shall be core drilled or integrally cast. Vaults shall consist of: 1) a lid and integrally cast base and riser unit; or 2) individually cast base, riser and lid sections. All vaults shall be watertight and be free of any visible leaks. The repair of any leaks shall be in accordance with the vault manufacturer's written recommendations.

A Manufacturer's Certification of Compliance with these requirements shall be provided for each type of product furnished for installation.

**END OF CHAPTER S4**

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## CHAPTER S5 - SEWER METHODS OF CONSTRUCTION

### S5-01 GENERAL CONSTRUCTION REQUIREMENTS

The improvements shall be constructed as shown on the plans and in accordance with these Standards, Standard Details, and Standard Specifications. Manufacturer's equipment shall be installed in compliance with specifications of the manufacturer, except where a higher quality of workmanship is required by the plans and specifications. All materials and work shall be in strict accordance with any applicable regulations of the State, County and local authorities. The Contractor shall arrange for such inspection by these agencies as may be required and shall submit evidence of their approval, if requested by the Engineer.

#### S5-01.1 Alignment & Staking

All work done under a Project shall be to the lines shown on the plans, or to approved revisions.

#### S5-01.2 Inspections & Tests

- A. The Engineer shall, at all times, have access to the work for the purpose of inspecting and testing, and the Contractor shall provide proper facilities for such access and such inspection and testing.
- B. If any work is covered up without approval or consent of the Engineer, it must, if required by the Engineer, be uncovered for inspection.
- C. Before a performance test is to be observed by the Engineer, the Contractor shall make whatever preliminary tests are necessary to assure that the material and/or equipment are in accordance with the plans and specifications.
- D. Written notice of deficiencies, adequately describing the same, shall be given to the Contractor upon completion of each inspection and the Contractor shall correct such deficiencies within seven days of the notice and before final inspection will be made by the Engineer, unless otherwise approved.

### S5-02 GRADE ESTABLISHMENT

Sewer grades shall be established by means of laser beam, grade boards, lines, poles, plumb bobs or other means approved by the Engineer. The grades shall be checked at periodic intervals as directed by the Engineer.

If the Contractor chooses to use the conventional use of grade boards, lines, poles and plumb bobs, the grades shall be carried by means of taut grade wire supported on firmly set batter boards at intervals of not more than 30 feet. No fewer than 4 batter boards set from grade hubs shall be used at one time.

Grade shall be constantly checked and, in the event that batter boards do not line up, work shall be stopped until the situation is corrected.

The distance from the grade wire to the invert of the sewer shall be measured by a pole, which shall be a straight-grained, planed pole, fitted with an iron shoe extending at least 8 inches from the pole at the lower end and clearly marked at intervals of 1 foot. A plumb bob shall be used to check the line of the pipe. Both grade and line shall be checked for each length of pipe laid, except at tunnels or through jacked casings where adequate methods shall be used to carry forward the line and grade.

If the Contractor chooses to use a laser beam, the equipment and methods shall meet the approval of the Engineer. Laser beam alignment and grade shall, at a minimum, be verified at a point 50 feet from the laser by use of a grade board.

The Contractor shall replace all monuments, right-of-way markers, property stakes, etc., that are removed or disturbed, to the satisfaction of the Engineer.

### **S5-03 MANHOLE EXCAVATION**

Excavation for precast manholes shall be sufficient to provide a minimum of 12 inches between the manhole and the side of the excavation. The excavation shall be kept free from water until jointing has been completed. Surface water shall be diverted so as not to enter the excavation. The Contractor shall maintain sufficient pumping equipment on the job to ensure that these provisions are carried out.

### **S5-04 PIPE LAYING**

Pipe laying shall be in accordance with the following:

Each pipe shall be laid with bells up grade with the invert of the pipe to the alignment and grade shown on the plans. Care shall be exercised to insure close concentric joints and a smooth invert. Open ends of pipe and fittings shall be temporarily blocked and covered when laying is not in progress.

Water shall not be allowed in the trench during the pipe laying, joint making, and as long thereafter as is necessary, in the judgment of the Engineer, for the type of joint being used.

Existing sewage flow shall be diverted away from the segment being worked on by method approved by the Engineer.

Adjustment to the line and grade shall be done by scraping away or filling in and tamping material under the body of the pipe. Adjustment to the line and grade by wedging and blocking shall not be permitted.

The pipe shall be lowered into the trench by means of ropes, tripod, crane or any other suitable means. The pipe shall not be dropped or handled roughly. The pipe shall be checked for cracks and defects prior to use and any defective pipe rejected.

Tees, wyes, and standing services shall be installed as shown on the Standard Details and at such locations as are shown on the approved plans or as otherwise directed by the Engineer. These items shall not be covered until the Engineer has recorded their exact location.

Pipe laying shall start from the lowest point unless otherwise approved by the Engineer.

Slip lining shall be performed as per recommended procedure by manufacturer, as per details and as approved by the Engineer.

Pipe shall not be located below soil nails. If the pipe is located above a soil nail, a minimum of 5' clearance is required.

#### **S5-05 ALIGNMENT TOLERANCE**

The maximum tolerance from true line and grade shall be as follows:

Maximum deviation from established line and grade shall not be greater than one thirty-second ( $1/32$ ) inch per inch of pipe diameter and not to exceed one-half ( $1/2$ ) inch.

No adverse grade in any pipe length will be permitted.

The difference in deviation from true line and grade between any two successive joints shall not exceed  $1/3$  of the amounts specified above.

#### **S5-06 JOINTS**

Joint material shall be used in accordance with the recommendations of the manufacturer. Pipe handling after the gasket has been affixed shall be carefully controlled to avoid bumping the gasket and, thus knocking it out of position or contaminating it with dirt or other foreign material. Any gasket so disturbed shall be removed, cleaned, re-lubricated and replaced.

Care shall be taken to properly align the pipe before joints are forced home. During insertion of the tongue or spigot, the pipe shall be partially supported by hand, sling, or crane as required to minimize lateral pressure on the gasket and to maintain concentricity until the gasket is properly positioned. Pipe deflection and straightening shall be held to a very minimum once the joint is home to prevent creep of the joint.

Sufficient pressure shall be applied in making the joint to assure that the joint is home as defined in the standard installation instructions provided by the pipe manufacturer. Sufficient restraint shall be applied to the line to assure the joints once home are held so by tamping fill material under and alongside the pipe or otherwise. At the end of the day's work, the last pipe shall be blocked in such a manner as may be required to prevent creep during down time.

#### **S5-07 PRESSURE SEWER MAINS AND VALVES**

##### **S5-07.1 Pressure Main Installation**

Pressure pipe as specified on the plans shall be installed as recommended by the pipe manufacturer. Pressure sewer mains shall be laid so that no high point exists except at the discharge manhole or an air release assembly.

**S5-07.2 Valve Installation**

Before installation, valves shall be cleaned of all foreign material. Such blocking as the Engineer may deem necessary shall be provided. The valve and valve box shall be set plumb with the valve box centered on the valve. Valves shall be opened and shut under pressure to check operation without leakage. Where valve operating nut is more than three feet below finished grade, a stem extension conforming to the Water Standard Detail must be installed.

The top of the valve box base section shall be located a minimum of 6" and maximum of 9" below finished grade. A polyethylene sheet, 8-mils thick, shall be placed between the top and base valve box sections to prevent metal to metal contact where the sections overlap.

Valve box top sections shall be adjusted flush with the finished pavement and, in those areas to be excavated for future roadway grades, enough adjustment shall be provided in the valve box to allow the top of the box to be adjusted to the required grade.

**S5-07.3 Valve Box Marker Installation**

Concrete marker posts shall be painted with two coats Rust-Oleum No. 2766 Hi-Gloss white paint. The marker shall be set on a line through the valve at right angles to the centerline of the road. The marker shall generally be set on the property line unless the Engineer decides another location is safer or more conspicuous. Distance to the valves shall be neatly stenciled on the post with 2-inch numerals. Valve markers shall be installed only in unimproved or unpaved areas.

**S5-08 SIDE SEWERS**

Side sewer locations as shown on the approved plan are approximate only.

All existing services shall be maintained during construction.

All existing side sewers shall be reconnected or replaced immediately after the trunk is laid. When replacing an existing trunk, side sewers shall be reconnected after the main is tested, when feasible.

Where applicable, all specifications contained herein for sewer materials and construction shall be held to apply to side sewers. Invert of the side sewer at the end of the stub shall be as shown on the approved plan or as directed by the Engineer.

Ends of the side sewer stubs shall be marked with a 2 x 4 stake, 12 feet long, with one end buried at the depth of the stub-end invert and extending vertically out of the ground. The portion of the stake above ground shall be painted white and marked with the word "SEWER", the depth from pipe invert to ground surface, and the distance from the main to the end of the stub. An 8-gauge wire shall attach the end of the capped stub to the 2 x 4 stake, at or above finished ground. See Standard Detail for side sewer stubs.

Slope of side sewers shall not exceed one hundred percent (100%) and shall not be less than two

percent (2%). All side sewers shall be capped. Where change in slope is greater than two inches per foot, standard 1/8 bends shall be used.

## **S5-09 MANHOLES**

Manholes shall be constructed as shown in the Standard Details for standard manholes and drop manholes. Manholes shall be of precast reinforced concrete. Manhole ring and covers shall be adjusted to the elevation required by the Engineer prior to final acceptance of the work.

The manhole base slab shall be placed on compacted foundation gravel. If the foundation material is inadequate, the Contractor shall over-excavate the unsuitable foundation material and place additional compacted foundation gravel to support the manhole.

Manholes in easements shall be constructed to provide a stable, level grade for a minimum radius of 2.5 feet around the center of the access opening.

Manhole sections shall be placed and aligned so as to provide vertical sides and vertical alignment of the ladder steps. The completed manhole shall be rigid, true to dimension, and be watertight. Rough, uneven surfaces will not be permitted.

Where work is located in public right-of-way, not less than 10 inches (6 inch ring with 4 inches of riser section) nor more than 24 inches (6 inch ring with 18 inches of riser section) shall be provided between the top of the cone or slab and the top of the manhole frame.

The outside and inside of manhole adjusting bricks and the joints of any non-gasketed precast concrete sections shall be thoroughly wetted and completely filled with mortar, plastered and troweled smooth with 3/4 inch of mortar in order to attain a watertight surface. Mortar shall be placed between each level of adjusting bricks, riser rings, top of cone section, and bottom of iron ring.

All lift holes, if any, on precast items shall be completely filled with expanding mortar, smoothed both inside and out, to insure water-tightness. All steel loops, if any, on precast section must be removed and flush with the manhole wall. The stubs shall be covered with mortar and smoothed. Rough, uneven surfaces will not be permitted.

Channels shall be made to conform accurately to the sewer grade and shall be brought together smoothly with well-rounded junction, satisfactory to the Engineer. The channels shall be field poured after the inlet and outlet pipes have been laid and firmly grouted into place at the proper elevation. Allowances shall be made for a minimum of one-tenth foot (0.1') drop in elevation across the manhole in the direction of flow. The maximum allowable drop in invert elevation across the manhole in the direction of flow shall be 1.0 feet. Channel sides shall be carried up vertically from the invert to the largest diameter of the various pipes. The concrete shelf shall be warped evenly and sloped 1" per foot to drain. Rough, uneven surfaces will not be permitted. Channels shall be constructed to allow the installation and use of a mechanical plug of the appropriate size. Prefabricated manhole bases with glass fiber supported plastic or PVC hard lined channels will be allowed at the Contractor's option.

All manholes located in unpaved areas shall include a concrete collar around the manhole

adjusting bricks per Standard Detail S-8; see MANHOLE GRADE ADJUSTMENT SECTION DETAIL (UNPAVED AREAS). In unimproved easement areas, the manhole shall also have a bolt-locking lid.

All rigid pipe entering or leaving the manhole shall be provided with flexible joints within twelve inches (12") of the manhole structure and shall be placed on firmly compacted bedding. Special care shall be taken to see that the openings through which pipes enter the structure are completely and firmly filled with mortar from the outside to ensure water-tightness. All PVC pipe connections to manholes shall be made with gasketed coupling as approved by the Utility.

### **S5-10 CONNECTION TO EXISTING MANHOLE**

Connection to existing manhole shall be accomplished in such a manner that all existing services are maintained, that no refuse, broken brick, concrete or other extraneous matter enter the existing sewer. The outfall shall be plugged or screened throughout the contractor's operations at the Engineer's option.

A circular opening shall be carefully core drilled in the manhole barrel on the proper alignment so that the new sewer will be in line with the center of the manhole, and at the height which will allow the new sewer to be placed at the proper grade. The opening shall be of such size as to provide clearance of not less than one (1) or more than three (3) inches between the outside of the pipe and the manhole wall. Pipe connections, channel forming, grouting of pipe and backfilling shall be as specified previously for standard manholes.

No additional pipe shall be connected until final set of the grout has occurred. When additional pipe is connected, care shall be taken to avoid shocks or other undue strains to the grouted pipe.

Any opening resulting from removal of existing pipe shall be filled with mortar to provide a watertight seal, unless new pipe is to be reconnected to that opening.

When any new sewer is connected to an existing manhole with an inside drop structure, the minimum angle between drop piping and existing access steps shall be 90° (1/4 of manhole circumference), or 45° for 6" pipe. Where minimum clearance cannot be met, the cone section shall be rotated and steps relocated to provide maximum possible clearance from drop tee and pipe. Cut existing steps flush with manhole wall and cover stubs with mortar to provide a smooth finish.

When any new sewer is connected to an existing manhole, the manhole shall be reconstructed to conform to current standards.

Upward adjustments of old, existing manholes must be done with all new parts including cone section so there is only one mismatched seam. The mismatched seam shall be reinforced with a concrete collar poured around the seam, 6-inches to 12-inches above and below the seam line, around the outside of the manhole, minimum 6-inches thick. The collar may also be sealed with the Wrapal Seal™ (or equivalent) manhole encapsulation system.

In addition, where the new manhole barrel section key is not compatible with the existing barrel section key, the new section key shall be broken off as shown in sanitary sewer Standard Detail S-9, "Manhole Section Adjustment".

## **S5-11 CLEANING & FLUSHING**

Prior to pipe testing, all pipes shall be cleaned in the following manner:

The Contractor shall furnish an inflatable rubber ball of a size that will inflate to fit snugly into the pipe to be tested. The ball may, at the option of the Contractor, be used without a tag line; or a rope or cord may be fastened to the ball to enable the Contractor to know and control its position at all times. The ball shall be placed in the last cleanout or manhole on the pipe to be cleaned and water shall be introduced behind it. The ball shall pass through the pipe with only the force of the water impelling it. All debris flushed out ahead of the ball shall be removed at the first manhole where its presence is noted. In the event cemented or wedged debris or damaged pipe stops the ball, the Contractor shall remove the obstruction.

## **S5-12 TESTING OF GRAVITY SEWERS**

Method of testing gravity sewers shall be at the option of the Contractor unless otherwise specified herein.

### **S5-12.1 Water Test**

Tests for water tightness shall be made by the Contractor in the presence of the Engineer. A test shall be made every section of the sewer, including the side sewers, after completion of backfill. Where the groundwater table is so high as to preclude a proper exfiltration test, an infiltration test may be used. The exfiltration test shall be made by plugging the inlets of the lower manhole and filling the test section with water to a height of six (6) feet above the crown of the sewer at the upper end of the sewer being tested.

In no case shall the static level be less than six (6) feet above the water table at the upper end of the sewer being tested. Where the static pressure on the lower manhole would exceed 20 feet, the Contractor may test the sewer between manholes in two or more sections. The Contractor may provide for sectional testing by installing tees in the main line. The tees shall be a type that permits plugging of both the upper and lower run of the tee. The required static water head may be obtained by installing vertical lengths of pipe in the tee or from the upper end of the sewer pipe being tested at shallow manholes.

The Contractor shall provide a groundwater observation well at each manhole for determining the level of the groundwater during the test. The observation well shall consist of one inch plastic pipe installed vertically adjacent to the manhole. The lower end of the test well shall be placed in a one (1) cubic yard pocket of washed gravel and shall be at the same elevation as the invert of the manhole. The upper end of the test well shall be a maximum of two (2) feet below the finished grade elevation and shall be plugged and exposed until completion of the test.

The time of exfiltration tests shall be a minimum of one (1) hour. The leakage during the test shall not exceed the following allowances:

Allowable Leakage Exfiltration or Infiltration

Allowable Leakage in gal/100 linear feet/hr. Head above Crown on Lower End of Test Section.

Pipe	6 Ft.	8 Ft.	10 Ft.	12 Ft.	14 Ft.	16 Ft.
6	0.6	0.7	0.7	0.8	0.8	0.9
8	0.8	0.9	1.0	1.0	1.1	1.2
10	1.0	1.1	1.2	1.3	1.4	1.5
12	1.2	1.3	1.4	1.6	1.7	1.8
15	1.5	1.7	1.8	2.0	2.1	2.3
18	1.8	2.0	2.2	2.3	2.5	2.7
24	2.4	2.6	2.9	3.1	3.4	3.6

Repair by chemical grouting will not be allowed.

For static head above the basic eight feet at the crown of the sewer at the lower end of the test section, the allowable leakage shown above shall be increased at a ratio of 5 percent per foot increase.

Where the groundwater exceeds a height of six feet above the crown of the sewer at the upper end of the test section, the section shall be tested by infiltration. The infiltration test shall be conducted by placing a plug in the inlet sewer at the upper manhole and inserting an approved measuring device in the inlet sewer at the lower manhole. Prior to making measurements, care shall be taken to assure that the flow over or through the measuring device is constant. A minimum of four measurements shall be made over a period of one hour.

The acceptance water test shall be made after backfilling has been completed and compacted, and HMA has been placed in areas to be paved.

#### **S5-12.2 Air Testing**

The Contractor may use a low-pressure air test at his option. The following procedures shall be used on conducting the low-pressure air test. The Contractor shall furnish all facilities and personnel for conducting the test under the observation of the Engineer. The equipment and personnel shall be subject to the approval of the Engineer.

The Contractor may desire to make an air test prior to backfilling for his own purposes. However, the acceptance air test shall be made after backfilling has been completed and compacted, and HMA has been placed in areas to be paved.

All wyes, tees, or end of side sewer stubs shall be plugged with flexible joint caps, or



acceptable alternate, securely fastened to withstand the internal test pressures. Such plugs or caps shall be readily removable and their removal shall provide a socket suitable for making a flexible jointed stub connection or extension. No double plugs shall be allowed.

Immediately following the pipe cleaning, the pipe installation shall be tested with low-pressure air. Air shall be slowly supplied to the plugged pipe installation until the internal air pressure reaches 4.0 pounds per square inch greater than the average back pressure of any groundwater that may submerge the pipe. At least two minutes shall be allowed for temperature stabilization before proceeding further.

The requirements of this specification shall be considered satisfied if the time required in seconds for the pressure to decrease from 3.5 to 2.5 pounds per square inch greater than the average back pressure of any groundwater is at least as follows:

Seconds per	Size of Pipe	Linear foot of Pipe
	4 inch	0.11
	6 inch	0.25
	8 inch	0.46
	10 inch	0.72
	12 inch	1.04
	15 inch	1.63
	18 inch	2.35
	21 inch	3.20
	24 inch	4.18

The use of air pressure for testing sewer lines creates hazards that must be recognized. The Contractor shall be certain that all plugs are securely blocked to prevent blowouts. An air supply regulator shall be installed on the air supply line to the sewer that shall permit a maximum of 10 psi in the line to be tested. All pressure shall be relieved from the sewer section being tested prior to removal of test plugs.

#### **S5-12.3 Deflection Test for Flexible Pipe**

Sanitary sewers constructed of flexible pipe shall be deflection tested not less than 30 days after the trench backfill and compaction has been completed, and HMA has been placed in areas to be paved.

The test shall be conducted by pulling a solid pointed mandrel with a circular cross section with diameter equal to 95% of the inside pipe diameter through the completed pipeline. Minimum length of circular portion shall be equal to the diameter of the pipe. Pull shall be manual without mechanical assistance and the mandrel shall negotiate deflected section freely.

Testing shall be conducted on a manhole-to-manhole basis and shall be done after the line has been completely flushed out with water.

Contractor shall locate and repair any sections failing to pass the test and to retest the section.

### **S5-13 CLOSED CIRCUIT TELEVISION (CCTV) INSPECTION**

Inspection of sanitary sewers shall be conducted using closed circuit television (CCTV) according to the requirements in this section. The Developer shall provide the Utility with a CCTV inspection of all sanitary sewers prior to final project acceptance.

If defects are found or suspected during the one-year warranty period, the Utility may also require that the Developer provide video inspection of any or all sanitary sewers before expiration of the warranty.

#### **Data Requirements**

Inspection/observation data shall be in PACP 4.4 database format and shall be submitted and approved by the City prior to beginning work.

#### **Video Media Requirements**

Video media shall be recorded in color, at a minimum of 640 x 480 resolution, at a minimum frame rate of 30 frames per second and be compatible with Windows Media Player without any external drivers or software. The digital video compression will be MPEG-1. The audio portion must be embedded in the video file (not a separate audio file) and shall be sufficiently free from electrical interference and background noise to provide complete and intelligible oral reporting.

#### **Equipment**

CCTV equipment shall include television cameras, a television monitor, cables, power sources, side-launch capable if necessary, a one-inch gradient cylinder, and other equipment. Focal distance shall be adjustable through a range from 6 inches to infinity. The CCTV equipment shall include a distance measuring instrument (DMI) to measure the horizontal distance traveled by the camera. The DMI readout shall appear continuously on the video produced by the inspection and shall be accurate to less than 1 percent error over the length of the section of pipeline being inspected. The length shall be measured from the centerline of the manhole or catch basin to the centerline of the next manhole or catch basin.

The CCTV inspection system shall be performed utilizing one of the following video camera systems:

- Remote-focus stationary lens cameras;
- Rotating lens cameras; or
- Pan-and-tilt cameras.

#### **Video File Name Requirements**

If asset numbers are available at time of inspection, the video file names shall contain the asset number being inspected and the date of the video inspection. Example file name for asset 123567 inspected on 12/01/2022: '123567-12012022.MPG'.

If asset numbers are not available at time of inspection, the video file names shall contain the structure identifications (new or existing) at the inlet and outlet of the pipe segment being inspected and the date of the video inspection. Example file name for pipe segment with inlet structure SSMH01 and outlet structure SSMH02 inspected on 12/01/2022: 'SSMH01-SSMH02-12012022.MPG'.

#### **Photo Media Requirements**

Photo media must be in JPEG format with a minimum of 16 bits per pixel color depth. Photo resolution should be high enough to capture adequate details of an observation/defect.

**Photo File Name Requirements**

If asset numbers are available at time of inspection, the photo file names shall contain the asset number being inspected and the date of the photo inspection. Example file name for asset 123567 inspected on 12/01/2022: '123567-12012022.JPG'.

If asset numbers are not available at time of inspection, the photo file names shall contain the structure identifications (new or existing) at the inlet and outlet of the pipe segment being inspected and the date of the photo inspection. Example file name for pipe segment with inlet structure SSMH01 and outlet structure SSMH02 inspected on 12/01/2022: 'SSMH01-SSMH02-12012022.JPG'.

**CCTV Inspection Requirements**

The CCTV camera shall be mounted on a skid, floatable raft system, or transporter based on the conditions of the pipeline to be televised. The CCTV camera shall push a one-inch gradient ball forward and in full view of the camera. Telephones, radios, or other suitable means of communication shall be utilized to ensure communication exists between members of the crew. The contractor shall inspect the pipeline during optimum low-flow level conditions, as preapproved by the Utility Inspector. The contractor shall coordinate with the Utility Inspector prior to video inspection. The television camera utilized shall be specifically designed and constructed for sewer inspection. The camera shall be operative in 100 percent humidity conditions. Lighting for the camera shall minimize reflective glare. Lighting and picture quality shall be suitable to provide a clear, in-focus picture of the entire periphery of the pipeline for all conditions encountered during the work. If the quality of the video is deemed to be unacceptable by the Utility Inspector, the pipeline shall be re-televised at no cost to the City. Prior to commencing CCTV inspection, diluted dye of any color shall be introduced at the upstream inlet and shall be visible at the downstream outfall. The camera shall be moved through the pipeline at a uniform rate, stopping when necessary to ensure proper documentation of the pipeline condition, but in no case shall the television camera be pulled at a speed greater than 30 feet per minute stopping when necessary to ensure proper documentation of the pipe condition. The video shall be taken after installation, cleaning, pressure test, and all trenching operations within the vicinity of the utility are complete to ensure that no defects exist. The project will not be accepted until all defects have been repaired.

**Media Delivery Requirements**

Digital media shall be either USB hard drive or USB flash drive.

**Ponding**

Maximum allowable ponding depth detected by video inspection shall be 0.5 inches.

**Corrections**

Defects and deficiencies discovered by CCTV shall be corrected to the satisfaction of the City and re-CCTV'd.

**S5-14 TESTING OF PRESSURE SEWER MAINS**

Prior to acceptance of the project, the pressure line shall be subjected to a hydrostatic pressure test of 100 psi at the high point of the line. Any leaks or imperfections developing or occurring under the test pressure shall be remedied by the Contractor before final acceptance of the project. Leakage shall be measured by approved means. Test pressure shall be maintained while the entire installation is inspected. The Contractor shall provide all necessary equipment and shall perform all work connected with the tests. Insofar as is practical, test shall be made with pipe joints and fittings exposed for inspection. Maximum allowable leakage shall be .05 gallons per

hour per inch of pipe diameter per 100 feet of pipe.

### S5-15 VACUUM TESTING OF PRECAST MANHOLES

Prior to backfilling, each manhole shall be tested using the vacuum testing method specified in ASTM C1244 to ensure that the manhole is watertight.

Testing of manholes constructed on existing sewer mains where flow must be maintained will not be required.

Backfilling of the manhole prior to testing is permitted.

The Contractor shall furnish all equipment and labor required, including necessary piping/hoses, pneumatic plugs, test vacuum equipment (vacuum pump and vacuum plate/head), vacuum gauge, and second timer. The vacuum gauge shall have a maximum range of 0-30 inches of mercury (Hg) and the vacuum gauge intervals shall be in ½ inch increments.

The vacuum test shall be performed by the Contractor in the presence of the Engineer. The Contractor shall furnish test reports of each test to the Engineer.

#### Testing

If a coating or lining has been applied to the interior of the manhole, the vacuum test must not be performed until the coating or lining has been cured according to the manufacturer's recommendations. In addition, this existing manhole must be structurally sound prior to vacuum testing.

Drop connections shall be installed prior to testing.

The vacuum test shall include testing of the seal between the cast iron frame and the concrete cone, slab, or grade rings.

After cleaning the interior surface of the manhole, the Contractor shall place and inflate pneumatic plugs in all the connecting pipes with the exception of sewer services to isolate the manhole. Complete sewer services entering the manhole shall be a part of the manhole vacuum test.

The vacuum plate/head shall be placed on top of the manhole lid frame. The vacuum pump shall be connected to the outlet port with the valve open. When a vacuum of ten (10) inches of mercury has been attained, the vacuum pump shall be shut off. With the outlet valve closed, the time shall be measured for the vacuum to drop to nine (9) inches. Following are the **minimum** allowable test times for manhole acceptance at the specified vacuum drop:

Depth of Manhole (Feet)	Time (Seconds)		
	48 Inch Dia.	60 Inch Dia.	72 Inch Dia.
4	10	13	16
8	20	26	33
12	30	39	49
16	40	52	67
20	50	65	81

24	59	78	97
26	64	85	105
28	69	91	113
30	74	98	121
Add for each additional 2 feet of depth:	5	6.66	8

Measurements taken from ASTM C1244

All pneumatic plugs shall be removed from the manhole after the test.

#### Failure

Any manhole that fails the initial vacuum test must be repaired with an approved non-shrink mortar material for manholes. The Contractor shall excavate the manhole and apply non-shrink mortar on the interior and exterior of the manhole in the leaking area or the entire surfaces. Any repair between the pipes and the manhole (gasket water stop area) requires the removal of the pipe by means of coring and the installation of a new pipe with water stop (sealing the annular opening). Upon completion of the repairs, the manhole shall be retested as described in the above test procedures.

Any manhole that ultimately fails the vacuum test is rejected and shall be entirely removed and replaced with a new manhole. The new manhole shall not be backfilled until it has been tested and passed the above test procedures.

#### Acceptance

The manhole shall have passed the vacuum test if the manhole vacuum does not drop below 9-inches of mercury during the minimum specified test period.

### **S5-16 OIL/WATER SEPARATOR**

Oil/water separators shall be constructed as shown in the Standard Details. Excavation for pre-cast vault shall be sufficient to provide a minimum of 12 inches between the vault and the side of the excavation. Vault shall be placed at proper depth to set vault cover flush with finish grade. If additional depth of cover is required over inlet or outlet piping, vault riser sections shall be installed to raise vault cover a maximum of 24 inches.

The oil/water separator shall be placed on compacted foundation gravel. If the foundation material is inadequate, the Contractor shall excavate the unsuitable foundation material and place additional compacted foundation gravel support the separator.

Vault shall be placed and set plumb so as to provide vertical sides. The completed separator shall be rigid and watertight.

Joints of precast concrete sections shall be thoroughly wetted and completely filled with mortar, plastered and troweled smooth with 3/4" of mortar in order to attain a watertight surface.

All lift holes, if any, on precast items shall be completely filled with expanding mortar and smoothed both inside and out, to insure water-tightness. All steel loops, if any, on precast

section must be removed, flush with the vault wall. The stubs shall be covered with mortar and smoothed. Rough, uneven surfaces will not be permitted. Precast vault shall be provided with 8 inch diameter knockouts at all pipe openings or have openings core-drilled prior to installation.

All rigid pipe entering or leaving the structure shall be provided with flexible joints within twelve inches (12") of the manhole structure and shall be placed on firmly compacted bedding. Special care shall be taken to see that the openings through which pipes enter the structure are completely and firmly filled with mortar from the outside to ensure water-tightness. All PVC pipe connections to vault shall be made with gasketed coupling as approved by the Utility.

### **S5-17 GREASE INTERCEPTOR**

Grease interceptors shall be constructed as shown in the Standard Details. Excavation for precast vault shall be sufficient to provide a minimum of 12 inches (12") between the vault and the side of the excavation.

24-inch (24") diameter manhole frame and cover shall be adjusted to the elevation required by the Engineer prior to final acceptance of the work. Adjusting rings shall be manufactured from precast reinforced concrete. Total height of rings shall be from 8 inches (8") minimum to 20 inches (20") maximum.

The grease interceptor shall be placed on compacted foundation gravel. If the foundation material is inadequate, the Contractor shall excavate the unsuitable foundation material and place additional compacted foundation gravel to support the interceptor.

Vault shall be placed and set plumb so as to provide vertical sides. The completed interceptor shall be rigid and watertight.

The outside and inside of manhole adjusting rings, joints of precast concrete sections and the perimeter of pre-cast baffle shall be thoroughly wetted and completely filled with mortar, plastered and troweled smooth with 3/4" of mortar in order to attain a watertight surface. All lift holes, if any, on precast items shall be completely filled with expanding mortar, smoothed both inside and out, to insure water-tightness. All steel loops, if any, on precast section must be removed, flush with the vault wall. The stubs shall be covered with mortar and smoothed. Rough, uneven surfaces will not be permitted.

Precast vault and baffle shall be provided with 8-inch (8") diameter knockouts at all pipe openings or have openings core-drilled prior to installation.

All rigid pipe entering or leaving the structure shall be provided with flexible joints within twelve inches (12") of the manhole structure and shall be placed on firmly compacted bedding. Special care shall be taken to see that the openings through which pipes enter the structure are completely and firmly filled with mortar from the outside to ensure water-tightness. All PVC pipe connections to vault and baffle shall be made with gasketed coupling as approved by the City.

**S5-18 COMMERCIAL CLEAN-OUT WITH TEST SAMPLING TEE**

Test sampling tees shall be placed outside the building no more than 24 inches (24") downstream of a cleanout extended to grade, enclosed in a casting or meter box as shown in the Standard Detail. The enclosure shall be supported on minimum 2-inch-thick gravel base. The capped orifice shall be a maximum of 4 inches (4") from finished grade. The sampling tee shall be installed so that it opens in a direction at right angles to and vertically above the flow of the pipe. The sampling tee shall be accessible at all times for compliance determination sampling.

The clean-out shall be brought to grade and provided with a cast iron ring and cover imbedded in 3000 psi cement concrete as shown in the Standard Detail.

**S5-19 CHECK VALVE**

Check valve assembly shall be installed on lake line side sewers at locations as shown on the plan or as directed by the Engineer. The check valve shall be located on private property, outside of the Utility's easement, if any. See Standard Details.

Installation of the precast concrete valve chamber shall be as described in applicable portions of "Manholes" methods of construction of these technical specifications. Depth to invert of pipe entering the valve chamber shall be a maximum of 5 feet. Each flanged end of the valve shall be supported on concrete blocks as shown in the Standard Detail.

**S5-20 LAKE LINE CLEAN-OUT**

Where possible, lake line side sewer clean-out shall be located on private property, outside of the Utility's easement, just above hydraulic gradient of the lake line sewer system. Clean-out location shall provide easy access for inspection and maintenance. Clean-outs installed upstream of a check valve shall be clearly identified with a permanent label stating, "Check Valve Downstream".

PVC Clean-outs located above hydraulic gradient shall be capped with PVC cap without gasket.

Clean-outs located below the hydraulic gradient shall be capped with mechanical sewer plug designed to withstand uplift pressure from force main.

6-inch diameter installations shall be enclosed in plastic meter box per Standard Detail. Minimum inside dimensions shall be 11 1/2 inches by 17 1/2 inches, 10 inches deep.

8-inch diameter installations shall be enclosed in plastic meter box per Standard Detail. Minimum inside dimensions shall be 16 inches by 28 5/8 inches, 12 inches deep.

The enclosure shall be supported on minimum 2-inch-thick gravel base.

**S5-21 NOT USED**

**S5-22 UNDERGROUND UTILITIES**

The plans show the approximate locations of various existing utilities, such as gas lines, water mains, storm drainage, power lines, telephone lines, television cables, and other obstructions based on information obtained from various sources. This information is not guaranteed to be accurate, and the Contractor is directed to check for interferences and obstructions by inquiry from the different utilities and by underground exploration ahead of his regular excavation.

The Contractor shall request field locates and notify the owners of underground facilities about the scheduled commencement of excavation through a one-call number (1-800-424-5555).

If the Utility is not included in the one-call number locator service, notice shall be provided individually to those owners of underground facilities known to or suspected of having underground facilities within the area of proposed excavation.

Notice shall be made to owners of underground utilities not less than two (2) business days or more than ten (10) business days prior to scheduled date of commencement of excavation. The Contractor shall excavate around and under service pipes with special care and shall support and maintain them in service. Where it is necessary to cut, move or reconnect any service lines, arrangements shall be made with the respective utility.

Unlocatable Underground Facilities: If a water main has been field marked as unlocatable and cannot be located by hand-digging or hydro-excavator, the excavator must contact Utility Department personnel at (425) 452-7840 to arrange for an on-site meeting. Utility Department personnel will assess risk of damage and may create a mitigation plan.

**S5-23 CONSTRUCTION ON EASEMENTS**

All work on easements shall be performed strictly in accordance with easement provisions. Easements shall be restored equal to or better than original condition. The Contractor shall do no work on easement areas until specifically authorized by the Engineer.

**S5-24 DUST CONTROL**

The Contractor shall control dust. If water is used, it shall be kept to a minimum and shall not produce runoff from the site. On paved streets, if dust becomes a nuisance, the Contractor shall vacuum sweep the streets.

**S5-25 BARRIER FENCE**

Where indicated on the Plans, a bright orange safety fence shall be placed parallel to the silt fence, 2 feet nearer to the construction activity. Minimum fence material height shall be 3.5 feet. The barrier fence shall be supported as recommended by the manufacturer.

**S5-26 TRENCH EXCAVATION**

Trenches shall be excavated to the line and grade shown on the approved plans and in accordance with the Standard Details. The trench width at the top of the pipe shall be 30 inches



for pipe up to and including 12 inch inside diameter and the outside diameter of the pipe barrel plus 16 inches for pipe larger than 12 inch inside diameter. Where higher strength pipe or special bedding is required because of excess trench width, the Contractor shall provide the necessary materials.

The trench shall be kept free from water until joining has been completed. Surface water shall be diverted so as not to enter the trench. The Contractor shall maintain sufficient pumping equipment on the job to ensure that these provisions are carried out. Unsuitable material below the depth of the bedding shall be removed and replaced with satisfactory foundation materials as determined by the Engineer. Trenching operations shall not proceed more than 100 feet in advance of pipe laying except with written approval of the Engineer.

When trenching operations take place in the public right-of-way, the pavement, and all other improvements, shall be restored as required by the Right-Of-Way Use Permit.

## **S5-27 TRENCHLESS CONSTRUCTION**

The use of trenchless construction methods such as pipe bursting and horizontal directional drilling shall be considered by the Utility on a case-by-case basis under the following conditions:

- A. HDPE DR 26 or thicker-walled pipe required.
- B. Romac 501 transition couplings (4") are required at both ends.
- C. The installed pipe must be electronically located and marked on the ground for measurement in order to draw the record drawings.
- D. The pipe must be video inspected following installation, with water running. The video must be provided to the Inspector to approve the installation or require corrections.
- E. Pipe bursting is not allowed on private property or Right-of-Way without the appropriate permission, such as an easement or Right-of-Way use permit.

## **S5-28 SHEETING & SHORING**

The Contractor shall provide and install sheeting and shoring as necessary to protect workmen, the work and existing utilities and other properties in compliance with OSHA and WISHA requirements. All sheeting and shoring above the pipe shall be removed prior to backfilling.

All trenches and excavations more than 4 feet in depth shall be shored in compliance with applicable Federal and State regulations. Shoring shall be required in all street excavations. Sloping to the angle of repose will be permitted only in non-critical off-street areas.

Removal of the sheeting and shoring shall be accomplished in such a manner that there will be no damage to the work or to the other properties.

**S5-29 TRENCH DEWATERING**

When water is encountered to a degree that a successful trenching and pipe laying operation is hampered, Contractor shall control the water in order to allow for the proper installation and backfilling of the pipe. Determination of the method to be used to dewater trenched areas will be the responsibility of the Contractor, but any method used must be in accordance with the specifications and requirements of the Washington State Department of Ecology and the Local Jurisdiction.

**S5-30 BEDDING, BACKFILL AND COMPACTION****S5-30.1 Pipe Bedding Construction Requirements**

Pipe bedding shall conform to Section 7-08.3(1)C Bedding the Pipes of the Standard Specifications as modified herein in order to provide uniform support along the entire pipe barrel, without load concentration at joint collars or bells.

Bedding disturbed by pipe movement, by removal of shoring, or by movement of trench shield or box, shall be reconsolidated prior to placing backfill.

Pipe bedding shall be placed in loose layers and compacted to 90% maximum dry density. Lifts not more than 6 inches in thickness shall be placed and compacted along the sides of the pipe to a height of at least 6 inches above the top of the pipe. Material shall be carefully worked under the pipe haunches and then compacted.

Jetting is not an allowable method to compact the bedding materials.

**S5-30.2 Trench Backfill Construction Requirements**

Backfilling shall be accomplished in accordance with Section 2-09 Structure Excavation of the Standard Specifications as modified herein:

In paved areas and in the right of way, trench backfill material shall be compacted to 95% maximum dry density per Section 2-03.3(14)D Compaction and Moisture Control Tests of the Standard Specifications.

In unpaved areas outside of the right of way, trench backfill material shall be compacted to 90% maximum dry density per Section 2-03.3(14)D Compaction and Moisture Control Tests of the Standard Specifications.

The Contractor shall arrange for compaction testing to be performed by a certified technician. The Contractor shall provide the Engineer with one copy of the compaction test report within 24 hours of the completion of the test.

Compaction tests shall be made at a maximum of 4 foot depth increments with a minimum of one test for any backfilling less than 4 feet in depth. The maximum space between tests shall not exceed 100 linear feet.

For mechanical compaction methods (“hoe pack,” vibratory roller, static roller, etc.), the maximum backfill lift shall not exceed 2 feet between the application of compaction equipment.

For manual compaction methods (all walk-behind equipment, “jump jack,” etc.), the maximum backfill lift shall not exceed 1 foot between the application of compaction methods.

Jetting is not an allowable method to compact the trench backfill.

Surface restoration shall be as specified in the Right-of-Way Use Permit and as shown on the approved plans.

See Appendix A for trench backfill Standard Details.

### **S5-30.3 Structure Backfill Construction Requirements**

Backfilling shall be accomplished in accordance with Section 2-09 Structure Excavation of the Standard Specifications as modified herein:

In paved areas and in the right of way, structure backfill material shall be compacted to 95% maximum dry density per Section 2-03.3(14)D Compaction and Moisture Control Tests of the Standard Specifications.

In unpaved areas outside of the right of way, structure backfill material shall be compacted to 90% maximum dry density per Section 2-03.3(14)D Compaction and Moisture Control Tests of the Standard Specifications.

The Contractor shall arrange for compaction testing to be performed by a certified technician. The Contractor shall provide the Engineer with one copy of the compaction test report within 24 hours of the completion of the test.

Compaction tests shall be made at a maximum of 4 foot depth increments with a minimum of one test for any backfilling less than 4 feet in depth. At least one (1) compaction test shall be performed at each backfilled structure or for every 50 CY of backfill placed. If the structure (e.g. manhole) is part of a pipeline trench, then trench compaction testing frequency governs.

For mechanical compaction methods (“hoe pack,” vibratory roller, static roller, etc.), the maximum backfill lift shall not exceed 2 feet between the application of compaction equipment.

For manual compaction methods (all walk-behind equipment, “jump jack,” etc.), the maximum backfill lift shall not exceed 1 foot between the application of compaction methods.

Jetting is not an allowable method to compact the structure backfill.

Surface restoration shall be as specified in the Right-of-Way Use Permit and as shown on the approved plans.

#### **S5-30.4 Foundation Gravel Construction Requirements**

Foundation gravel under manholes, catch basins, inlets, vaults, and other precast concrete structures shall be placed in layers not more than 6 inches thick and compacted to provide a firm and level base on which to place the structure. Unless shown otherwise on the

Contract Plans, the minimum thickness of foundation gravel under precast concrete structures is 6 inches.

#### **S5-30.5 Controlled Density Fill Construction Requirements**

Controlled Density Fill (CDF) shall be proportioned to provide a slurry, non-segregating, free flowing, self-consolidating and excavatable material that will result in non-settling fill which has measurable unconfined compressive strength. Desired flowability shall be achieved with the following guidelines:

Low Flowability	3 - 6-inch slump
Normal Flowability	6 - 8-inch slump
High Flowability	8 - 10-inch slump

CDF shall be placed by any reasonable means into the area to be filled.

CDF mixing and placing may be started if weather conditions are favorable, when the temperature is at 34° F and rising. At the time of placement, CDF must have a temperature of at least 40° F. Mixing and placing shall stop when temperature is 38° F or less and falling. Each filling stage shall be as continuous an operation as is practicable. CDF shall not be placed on frozen ground.

Trench section to be filled with CDF shall be contained at either end of trench section by bulkhead or earth fill.

Contractor shall provide steel plates to span utility trenches and prevent traffic contact with CDF for at least 24 hours after placement or until CDF is compacted or hardened to prevent rutting by construction equipment or traffic.

### **S5-31 ADJUST EXISTING STRUCTURE TO GRADE**

#### **S5-31.1 Manhole and Clean-out adjustment**

Existing manholes and clean-outs affected by the overlay as shown in the Plan shall be adjusted to grade within seven (7) calendar days excluding weekends and holidays of overlay.

Adjustment of existing manholes shall be in accordance with Section 7-05.3(1) of the

Standard Specifications. Clean-outs adjusted to grade shall conform to the Standard Detail.

### **S5-31.2 Valve Box Adjustment - Pavement Overlays and Sidewalks**

- A. Raising the existing valve box cover less than 2" shall be accomplished by adjusting the existing top section of the valve box.
- B. Raising the existing valve box cover 2" or more, shall be accomplished by either adjusting the existing top section or by inserting a valve box paving riser into the existing valve box top. The paving riser shall be epoxied to the valve box.
- C. If the valve box base section needs to be extended, the contractor shall install a 4" diameter cast iron soil pipe, with bell-end of the soil pipe inserted over the top of the existing valve box base section. The spigot-end of the soil pipe shall be located a minimum of 6" and maximum of 9" below finished grade. The valve box top section shall be slipped over the soil pipe and adjusted to final grade. A polyethylene sheet, 8-mils thick, shall be placed between the valve box and soil pipe to prevent metal to metal contact where the sections overlap.

Final box adjustment shall leave the top of the valve box no higher than final grade, and no lower than 0.5" below final grade.

In asphalt concrete pavement overlay areas, excavation of the valve box to be raised shall be accomplished by sawcutting or neat-line jackhammering the pavement a minimum of 12" around the perimeter of the valve box.

Final adjustment of valve boxes shall be made within seven (7) calendar days following the final overlay.

### **S5-31.3 Valve Box Adjustment - Unimproved Areas**

Adjustment of valve box covers located outside paved areas or sidewalks can be accomplished using a 12" valve box adjusting sleeve inserted into the existing valve box top section.

## **S5-32 ABANDONING FACILITIES**

### **S5-32.1 Abandoning Pipe In Place**

The Contractor shall completely fill the pipeline to be abandoned with sand, concrete, or controlled density fill; or remove it, as set forth on the approved plans.

### **S5-32.2 Abandoning Structures**

Abandonment of structures shall be completed only after piped systems have been properly abandoned. Structures within the public right-of-way, a public easement or which are part of the publicly-owned and maintained system must be:

- ▶ removed completely according to Section 3-02 of the Standard Specifications; or
- ▶ abandoned according to Section 7-05.3(2) of the Standard Specifications, except that controlled density fill may be used in lieu of sand if desired, provided no conflicts with new utilities or improvements arise.

### **S5-33 LAWN REMOVAL AND REPLACEMENT**

Any lawn damaged by the Contractor, outside of limits shown on the plan, shall be restored to conditions existing prior to construction. The Contractor shall take care to limit the area of disturbance.

When lawn removal and replacement is called for, a sufficient width (at least 2' wider than outside width of backhoe wheels or tracks) of lawn turf shall be removed prior to beginning excavation so that heavy equipment does not run over the lawn.

The area of the sod to be removed shall be laid out in squares or strips of such size as to provide easy handling and matching. The sod shall then be carefully cut along these lines to a depth of four (4) inches, taking care to keep cuts straight and strips of the same width. After the sod has been cut vertically, it shall be removed to a uniform depth of approximately three (3) inches with an approved type of sod cutter.

This operation shall be performed in such manner as to ensure uniform thickness of sod throughout the operation.

Prior to installation of new sod, the scalped area shall be carefully shaped to proper grade and be thoroughly compacted. Wherever the construction operations have resulted in the placement of unsuitable or poorer soils in the area to be re-sodded, the surface shall be left low and covered with topsoil.

The finished grade, after shaping and compacting the topsoil, shall be thoroughly dampened prior to and immediately before replacing the sod. The sod shall be replaced to the required grade, taking care to butt each piece tightly against the adjacent one. Upon completion, the sod shall be dampened and rolled with a lawn roller.

All tools used shall be of the type specially designed for the work and be satisfactory to the Engineer.

Sod shall be a commercially available 4-way blend of Ryegrasses or equivalent approved by the Engineer.

### **S5-34 BORING UNDER ROOTS**

Boring under the root systems of trees (and plants) shall be accomplished by excavating a trench or pit on each side of the tree dripline and then hand digging, hydro-excavating or pushing the pipe through the soil under the tree dripline. The pits shall be sufficient depth to lay the pipe at the grade shown on the plan and profile.

**S5-35 HIGHWAY AND RAILROAD CROSSINGS**

Interstate, state, or county highway and railroad crossings require the placing of steel, cast iron or concrete pipe casing by jacking or tunneling and laying the carrier pipe within the casing.

**S5-36 BORING AND JACKING STEEL CASING**

The Contractor shall verify the vertical and horizontal location of existing utilities. If required to avoid conflicts and maintain minimum clearances, adjustment shall be made to the grade of the casing.

The pipe shall be bored and jacked where indicated. The Contractor shall remove or penetrate all obstructions encountered. If groundwater is found to be a problem during boring operations, the Contractor shall do all that is necessary to control the flow sufficiently to protect the excavation, pipe and equipment so that the work is not impaired. Any pipe damaged during the boring and jacking operation shall be repaired by the Contractor in a manner approved by the Engineer.

Special care shall be taken during the installation of the bored and jacked pipe to insure that no settlement or caving be caused to the above surface. Any such caving caused by the placement of the pipe shall be the Contractor's responsibility and shall repair any area so affected as directed by the Engineer.

During the jacking operations, particular care shall be exercised to prevent caving ahead of the pipe which will cause voids outside of the pipe. If voids exist, the Contractor shall drill through the wall of the casing pipe and fill the voids with a pumped cement grout. All voids shall be filled to the satisfaction of the Engineer.

The carrier pipe shall be installed in the casing as shown on the plans. Where length of the casing exceeds 10 feet, the Contractor shall support carrier pipe with casing spacers as shown in the Standard Detail. The casing pipe shall not be backfilled with sand and grout. The casing ends shall be sealed with manufactured rubber end seal devices.

Boring pits shall be backfilled with trench backfill material and compacted to 95% maximum dry density as determined by Section 2-03.3(14)D, "Compaction and Moisture Control Tests", of the Standard Specifications.

All disturbed ground shall be restored to its original condition or better.

**S5-37 WORKING WITH ASBESTOS CEMENT PIPE**

When working with asbestos cement pipe, the Contractor is required to maintain workers' exposure to asbestos material at or below the exposure limit as prescribed in WAC 296-62-07705. Contractor shall provide all necessary tools, equipment and personal protective equipment to ensure compliance with exposure limits.

**S5-38 ASBESTOS CEMENT WATER MAIN CROSSINGS**

Where new utility line crosses below an existing AC main, the AC pipe shall be replaced with DI pipe to 3 feet past each side of trench as shown on the Standard Detail. Alternatively, directed by the Engineer, the trench may be backfilled with controlled density fill (CDF, aka flowable fill) from bottom of trench to the bottom of the AC main.

**S5-39 VERTICAL CLEARANCES/OTHER UTILITIES**

If the minimum vertical distance between utility pipes is less than 6-inches and such installation is approved by the Utility, a pad shall be placed between the pipes. The pad shall be O.D. x O.D. x 2.5 inches thick minimum or as required to protect the pipes. Above O.D. is equal to the outside diameter of the larger pipe. The pad shall be a polyethylene foam plank (Dow Plastics Ethafoam<sup>tm</sup> 220) or approved equal. Additional measures may be necessary to ensure system integrity and may be required as evaluated by the Utility on a case-by-case basis.

**END OF CHAPTER S5**



**CHAPTER S6 – SIDE SEWER REGULATIONS****TABLE OF CONTENTS**

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## CHAPTER S6 - SIDE SEWER REGULATIONS

### S6-01 GENERAL

The following requirements govern side sewer construction in the Utility service area. These standards apply to sewerage facilities from the point of connection to the public sewer system (end of a side sewer stub, mainline tee, or a hole-cut into a sewer main) to the building.

### S6-02 CONNECTION REQUIRED

Whenever connection to the municipal sewer system is required, the property owner shall remove any connection to a cesspool, septic tank, or other on-site wastewater disposal facilities and direct connection should be made to the utility system. Former facilities must be abandoned per King County Health Department regulations.

### S6-03 RESPONSIBILITY OF CONTRACTOR

The licensed Contractor shall be responsible for complying with all requirements of the Utility related to side sewer construction, for any and all actions or omissions of his employees, and for any damage done to existing improvements and utilities encountered during any excavation.

### S6-04 SIDE SEWER PERMIT

#### S6-04.1 Permit Application Requirements

In making application for a side sewer permit, the property owner or Contractor shall furnish the Utility with a drawing showing:

- A. The size and location of structures on the property.
- B. The full course of the proposed side sewer from the public sewer in the street to the structure. Single family residences are exempt from this requirement unless installing a joint use line.

If trenchless methods are being proposed for installing or rehabilitating a side sewer, provide documentation describing the method(s) and materials to be used.

Any right of way permits required to complete installation of a side sewer must be applied for prior to issuance of the side sewer permit.

A King County Wastewater capacity charge information form must accompany the application unless the sewer work is a repair to an existing service.

The Applicant must show that any easements that may be required for installation of the side sewer have been obtained and recorded with King

County.

All permit fees required by the Utility must be paid with the side sewer permit application.

**S6-04.2**    Permit Restrictions

- A. No permit will be issued for side sewer connection before the public or private sewer system is accepted by the Utility.
- B. No work shall be started on any stub or side sewer without a permit.
- C. Not used.
- D. No side sewer work, including repairs, shall be covered without approval and inspection by the Utility.

**S6-04.3**    Work on Private Property

The owner is the only person authorized to install and repair side sewers on their own property other than a licensed Contractor.

**S6-04.4**    Work on Public Property

Only a licensed Contractor may be issued a permit for side sewer work in a public right-of-way.

**S6-04.5**    Old Side Sewers for New Buildings

When an existing structure is removed and new structure is constructed, a new side sewer permit is required, and any existing side sewer that does not meet the current requirements of the Utility shall be replaced.

**S6-04.6**    Other Permits Required

The issuance of a side sewer permit by the Utility shall not relieve the permit holder from the responsibility of obtaining such other permits or licenses as may be required by the Utility, the City of Bellevue, the county, or other cities or towns in whose jurisdiction the side sewer is installed.

**S6-04.7**    Posting Side Sewer Permit

The side sewer permit shall be available at the job and must be readily accessible to the Utility inspector. No inspection will be made unless such permit is readily available at the job site.

**S6-05 HOLD HARMLESS**

- A. Contractor and Owner(s) shall protect, defend, indemnify and save harmless Utility, its officers, employees and agents from any and all costs, claims, judgments or awards of damages, arising out of or in any way resulting from the negligent acts or omissions of Contractor, its officers, employees and agents.
- B. Utility shall protect, defend, indemnify and save harmless Contractor and Owner(s), their officers, employees and agents from all costs, claims, judgments or awards of damages, arising out of or in any way resulting from the negligent acts or omissions of Utility, its officers, employees or agents.

**S6-06 GENERAL UTILITY NOTIFICATION REQUIREMENTS**

All side sewer cleaning contractors and/or plumbers, contractors, and owners shall notify the Utility of such operations prior to cleaning existing side sewers (as distinguished from plumbing and septic tank facilities).

**S6-07 GENERAL CONSTRUCTION REQUIREMENTS****S6-07.1 General**

All materials and methods of construction for side sewers shall be equal to those used for sewer mainline construction, unless otherwise listed herein.

**S6-07.2 Restoration of Thoroughfares and Right-of-Ways**

It shall be the responsibility of the Contractor to cut the road surface, dig a trench, lay the pipe, make the connection to the main, backfill the trench and restore the roadway surfacing and vegetation within the limits of any thoroughfare or right-of-way, public or private. Such work shall be performed as quickly and with as little hindrance to traffic as possible, and in strict accordance with the requirements of the Utility, City, the county, or other city or town within whose jurisdiction said thoroughfares or right-of-way is located.

**S6-07.3 Inspections**

After the side sewer permit is obtained, arrangements for inspection of a side sewer installation shall be made with the Utility, 24 hours in advance by the Contractor. The Utility reserves the right to set the time for inspections.

An extra charge shall be made by the Utility for each visit to any person who requests any inspection after regular hours on a workday, or on a weekend or holiday. The Contractor will be billed for hours beyond that included in the side sewer permit fee.

**S6-07.4 Site Safety**

The following requirements shall apply to safety practices to be followed by licensed

Contractors while performing permitted side sewer work in the Utility's service area:

*Barricades* - Before beginning excavation in a public area there shall be at the site sufficient barricades to properly protect the work. The barricades shall be illuminated during the nighttime hours.

*Trench Covering* - All excavations or trenches within a public area or within four feet of a public area must be temporarily covered at night and during hours of work site inactivity.

*Ditch Pumps* - During pipe laying, a ditch pump shall be available at the site.

*Shoring* - The Contractor shall have immediately available for use sufficient shoring to adequately protect workers where unstable ground conditions are encountered, in accordance with OSHA and WISHA requirements.

*Flaggers* - A flaggers must be posted in accordance with the Contractor's approved traffic control plan.

#### **S6-07.5 Site Clean-up**

The Contractor shall remove all debris and excess excavation and shall repair all damage, public or private, in kind immediately after backfilling.

#### **S6-07.6 Failure to Restore Excavations**

If any excavation is left open beyond a reasonable length of time, the Utility may cause the excavation to be backfilled and the public way restored. Any cost incurred in such work shall be charged to the Owner or Contractor in charge of such work, and shall be payable immediately to the Utility upon written notification of the amount thereof given to the Contractor and Owner, or posted at the location of the work.

#### **S6-07.7 Failure to Complete Side Sewer Work**

If any work done under a side sewer permit is not in accordance with provisions of the requirements of the Utility and if the Contractor or person doing the work fails and/or refuses to properly construct and complete such work, notice of such failure or refusal shall be given to the Owner or occupant of the property. The Utility may cause the work to be stopped. If the work, in the opinion of the Utility, constitutes a hazard to public safety, health or the public sewer, such work may be completed by the Utility. The cost of such work and any materials and administrative services necessary therefore shall be charged to the Owner and/or Contractor and shall be payable by the Owner and/or Contractor immediately upon written notice given by the Utility of the amount thereof or by posting a notice thereof on the premises.

Such cost shall constitute a civil debt owing to the Utility jointly and severally by the persons who have been given notice as herein provided. The debt shall be collectable in the same manner as any other civil debt owing to the Utility.

**S6-08 SIDE SEWER FITTINGS REQUIREMENTS****S6-08.1 Bends and Wyes**

All changes of direction shall be made with bends, wye branches or a combination of wye branch and bends.

**S6-08.2 Side Sewer Clean-Outs**

The following specifications shall apply for all side sewer cleanouts except as provided for in Section S6-09.2 “Joint Side Sewer Clean-outs”.

- A. All changes of direction greater than forty-five degrees will be made with a wye branch and bends as required. Where wye branches are used, a clean-out should be included per the Standard Details.
- B. A cleanout shall be required a maximum of thirty-six inches (36”) from all buildings unless approval to omit or change the location of such cleanout has been received from the Utility.
- C. Clean-outs, including those for commercial properties, shall be installed at locations designated by the Utility but in no case shall distance between clean-outs exceed one hundred feet.
- D. A clean-out shall be the same diameter as the pipe down grade to which it connects.
- E. On long runs of pipe, manholes may be installed, or be required, in lieu of clean-outs.
- F. Suitable rings and covers (of a type designated by the Utility) shall be used for all clean-outs on commercial and multi-family property and such rings shall be cast in a concrete block per the Standard Details.
- G. All clean-outs shall extend to the ground surface.

**S6-08.3 Test Tees**

A test tee shall be provided at the point of connection to the sewer stub and at any other required point or points in order to insure that all portions of the private sewer can be tested for leakage.

**S6-08.4 Side Sewer Acceptance**

It shall be the responsibility of the Contractor to install all risers, clean-outs, casting, concrete blocks, etc., required before the installation will be approved by the Utility.

**S6-09 JOINT-USE SIDE SEWER****S6-09.1 Pipe Size For Joint Side Sewers**

If a side sewer serves two, three or four residential structures, six-inch pipe shall be used from the public or private sewer in the street to each wye at the confluence of the separate side sewers. Six-inch pipe shall be used when crossing a property outside the lot to be served.

**S6-09.2 Joint Side Sewer Clean-Outs**

A maximum of four residential structures may be connected to a single side sewer. Where three or four residential structures are connected to the same side sewer, a six-inch clean-out extending to the ground surface will be required at the wye where the most upstream connection is made.

**S6-09.3 Joint-Use Maintenance Easement Agreement**

Joint-use maintenance easement agreements are required when a property owner requires service through another property, or when two or more services are provided off of a common side sewer.

**S6-10 CONNECTION REQUIREMENTS****S6-10.1 Sewer Taps**

Sewer taps (6-inch minimum diameter) on 8-inch diameter and larger concrete, metallic and clay pipe shall be performed by a qualified coring contractor at the Contractor's expense in the presence of the Utility Inspector. Contact Bellevue Utilities at 425-452-6875 to schedule an inspection appointment 48 hours in advance (not including weekends and holidays). The Contractor shall provide the approved sewer saddle and strap in order to complete the connection to the sewer main.

Cores shall be made at the 10 o'clock or 2 o'clock positions. The pipe coupon shall be provided to the Utility Inspector. The cored hole shall be free of lips, burrs and other defects that may catch debris. Jagged, non-circular, improperly sized and/or mis-located cores and cracked or otherwise damaged pipe sections shall require that the damaged pipe section be replaced with a PVC tee and mechanical, Romac-style couplings on concrete, metallic and clay pipe, and rigid PVC couplings on PVC pipe. Flexible rubber couplings (e.g. Fernco and Caulder couplings) are not allowed on the sewer main or side sewer stub.

**S6-10.2 Connecting Pipe Material**

If the existing type of wye or tee provided in the municipal sewer system does not match the proposed side sewer stub pipe joint detail, a short transition piece shall be jointed to

the wye branch or tee by means of a gasket of the type used in the municipal sewer system where possible. If this gasket type is not available, careful caulking with an approved caulking material made especially for that purpose may be used at this joint only. The balance of the side sewer stub shall be constructed using approved pipe materials up to the point of connection with the house plumbing.

### **S6-10.3** Tee Connections

All tee connections must be clean and visible during inspection. The first length of pipe installed at the tee shall not be more than two feet long.

### **S6-10.4** Connection to Plumbing

Connection to the house soil pipe shall be made by means of a flexible clamp type coupling or other approved method.

## **S6-11 EXCAVATIONS**

### **S6-11.1** Measurements Furnished by the Utility

Excavations shall be made at the measurements furnished by the Utility for the location of the existing wye, tee, or side sewer stub. This is the best available information from Utility records. The actual location of existing facilities is not guaranteed.

### **S6-11.2** Main Sewer Check

The licensed Contractor must check the depth of the main sewer at manholes on each side of wye location before starting to excavate for side sewer.

### **S6-11.3** Prospecting For Stub

If the wye, tee, stub, or riser is not located at the measurements as furnished, the Contractor shall prospect four feet in all directions from the distance and depth given. If such prospecting fails to disclose the wye, tee or stub, the Contractor shall immediately contact the Utility and report the circumstances. Upon receipt of such report, a Utility representative will promptly visit the site and render further assistance.

## **S6-12 LAYING PIPE**

### **S6-12.1** Grade

All side sewers shall be laid true to grade with the bell upgrade.

### **S6-12.2** Foundation Clearance

Side sewers parallel to the foundation wall of any building shall be laid not less than thirty inches therefrom.



**S6-12.3** Minimum Cover for Side Sewer

In addition to minimum cover required by Chapter S3 “Sewer Planning/Design Standards”:

- A. Minimum cover for side sewers crossing a roadside drainage ditch in the public way shall be two feet, six inches.
- B. On private property where less than minimum cover can be maintained, approvals may be obtained from the Utility for installing by using alternate pipe materials, see Chapter S3.

**S6-13 INSPECTION AND TESTING****S6-13.1** Covering Work

No trench shall be filled, nor any side sewer covered until the work has been inspected and approved by the Utility.

**S6-13.2** Test Stubs and Branches

The Contractor must test, by flushing or other means, the existing stub or branch from main to property line to see that it is in operative condition before connecting the side sewer. The Contractor will accept responsibility that the existing stub or branch is open and in a usable condition when completed. If the existing stub or branch is not found open and usable, the Utility must be notified before proceeding with the connection.

**S6-14 SPECIAL REQUIREMENTS****S6-14.1** Gap Drains

Where back flush of sand filters of swim pools are required to be disposed of in the sanitary sewer, a gap drain will be required. Diatomaceous earth filter backwash is not allowed to be disposed of in the sanitary sewer.

**S6-14.2** Gravity Flow

In any structure in which the plumbing is too low to permit gravity flow to the municipal sewer system or private sewer, the sewage shall be lifted by artificial means and discharged into the municipal sewer system or private sewer. When only the lower floor of a structure is too low for gravity flow, the remaining floors must flow by gravity.

**S6-14.3** Pumped Side Sewers

All pump installations must meet all Building Codes, the current versions of the International Plumbing Code, and the Electrical Code.

**S6-14.4** Lake Line Connections

See Standard Details pertaining to side sewer connections to lake lines.

All applications for lake line connections directly fronting, or removed from the lake on similar elevations, shall include finish floor elevations on a plot plan to allow the Utility to determine if the lowest finish floor elevation is above or below the maximum hydraulic gradient of the upstream pump station.

All lots fronting the lake (or adjacent lots with similar elevations) at or below the adjacent lake line hydraulic gradient shall install package sewer pump systems.

Side sewers with a package sewer pump system shall connect to a lake line with a six (6) inch pipe to a six (6) inch “Side Sewer Clean-out for Lake Line Connections” followed by a six (6) inch by force main-size reducer. The force main shall include a check valve and a shut-off gate valve and be privately owned and maintained by the property owner.

When the lowest finished floor elevation is more than two feet (2') above the maximum hydraulic gradient of the upstream pump station, the dwelling shall connect to a lake line with a six (6) inch pipe to a six (6) inch “Clean-out for Lake Line Connections” followed by a standard gravity side sewer to the dwelling. When the lowest finished floor elevation is two feet (2') or less above the maximum hydraulic gradient of the upstream pump station, the dwelling shall also be protected by installation of a “Check Valve Assembly for Joint-Use Side Sewer”.

All joint-use side sewers shall connect to a lake line with a “Side Sewer Clean-Out for Lake Line Connections” located near the point of connection as shown on the Standard Details. A separate “Check Valve Assembly for Joint-Use Side Sewer” shall be installed for each lot connecting to the joint-use side sewer when:

- A. that lot shares a joint-use side sewer with a lot that is required to pump into the joint-use line, or
- B. the lowest finished floor elevation on that lot is two feet (2') or less above the maximum hydraulic gradient of the upstream pump station.

All pump systems, check valves, clean outs, and pipe located outside the public easement or right-of-way shall be privately owned and maintained by the property owner.

**S6-14.5** Check Valves

Wherever a situation exists involving an unusual danger of backup, such as any structure where the finished floor elevation is two feet (2') or less above the hydraulic gradient of a lake line, or below the rim of the next upstream manhole, a check valve and a holding tank may be required per the International Plumbing Code. The effective operation of the sewage check valve shall be the responsibility of the property owner..

**S6-14.6 Sampling Manholes**

When required by the Utility or King County Wastewater, the property owner shall install and maintain, at their expense, a manhole in the side sewer to facilitate observation, sampling, and measurement of the wastes therein. Such a manhole shall be located, if feasible, where it is accessible and safely entered from a public street. It shall be constructed and installed in accordance with plans approved by the Utility and shall be arranged so that flow measuring and sampling equipment and a shutoff gate or a screen may be conveniently installed.

**S6-15 SIDE SEWER DEMOLITION**

Any property owner who plans to demolish or remove any structure connected to the public sewer system shall notify the Utility and complete a utility abandonment form prior to the commencement of such work.

Side sewer demolition shall be performed prior to removal of building foundation. The side sewer for each building shall be capped at the property line or the main, as specified by the Utility. The Contractor shall protect the side sewer stub to remain in place.

Side sewer demolition shall be performed in the presence of the City of Bellevue Sewer Maintenance Engineering Technician. The technician will inspect the side sewer stub to determine whether the side sewer stub can be re-used. If the technician determines that the side sewer stub cannot be re-used, the property owner may: 1) wait for the Utility to repair or replace the side sewer stub; 2) make repairs to the side sewer stub in conjunction with the installation of the new side sewer under an issued side sewer permit.

The Utility is responsible for repair or replacement of the side sewer stub located within public rights-of-way and public easements. Note: the Utility's timing of the repair or replacement of the side sewer stub may not coincide with property owner's construction schedule.

When a property is redeveloped, the property owner shall abandon side sewer stubs at the sewer main, that are no longer needed. In addition, the property owner shall abandon all unused provisional side sewer stubs within the scope of the redevelopment project. The allowable methods of side sewer stub abandonment in order of preference are as follows:

1. Cap the side sewer stub at the main, then abandon side sewer stub in right-of-way by either removing the pipe, or filling pipe with controlled density fill.
2. Install a cured-in-place spot repair liner in the main line to cover the side sewer stub opening. The spot repair liner shall extend a minimum of one foot upstream and downstream of the edge of the side sewer stub opening. Fill side sewer stub pipe to be abandoned with controlled density fill.
3. Other trenchless technology proposed by the property owner, subject to Utility review and approval.

For single-family sites, the Utility may allow the property owner to cap the side sewer stub at the edge of right-of-way.

**S6-16 SPECIFICATIONS NOT COVERED BY THESE REGULATIONS**

In the event a construction or installation specification relating to side sewer stubs and side sewers are not covered by this regulation, the Utility may require compliance with other manuals or standards as is appropriate.

**END OF CHAPTER S6**

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**APPENDIX S-1****SANITARY SEWER STANDARD DETAILS**

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**APPENDIX S-2**

**DRAFTING STANDARDS**

City of Bellevue Auto CAD Standards Manual and Auto CAD Templates are available by contacting the City at: [Utilities@bellevuewa.gov](mailto:Utilities@bellevuewa.gov)



**APPENDIX S-3****SEWER APPROVED MATERIALS LIST**

The following manufacturers have been approved for use for sanitary sewer construction. Where specific manufacturers are listed, no other manufacturer may be used without prior approval by the Utility.

**DUCTILE IRON PIPE**

All manufacturers that meet the performance requirements specified under the material section of the Standards.

**DUCTILE IRON FITTINGS**

All manufacturers that meet the performance requirements specified under the material section of the Standards.

**GALVANIZED IRON PIPE**

All manufacturers that meet the performance requirements specified under the material section of the Standards.

**JOINT RESTRAINT SYSTEMS**

American Ductile Iron Pipe (Flex-Ring)

EBAA Iron (MEGALUG 1100 Series)

EBAA Iron (MEGAFLANGE 2100 Series)

Griffin Pipe Products Company (Snap-Lok, Bolt-Lok)

Pacific States Cast Iron Pipe Co, (Thrust Lock)

Romac (Grip Ring), 600 Series, RomaGrip

Romac (Bell Restraint) 611 with 316SS stainless steel nuts and bolts

Star National Products (Shackle Products) - All rods and hardware shall be 316SS stainless steel.

Cooper B-Line B3373 for PCV – 316SS stainless steel pipe clamps (embedded in concrete blocks)

B3373F for Cast iron, Ductile iron, or C-900 – 316SS stainless steel pipe clamps (embedded in concrete blocks)

US Pipe (TR FLEX)

Uni-Flange Corporation Series 1400, or Series 1450 with 316SS stainless steel nuts and bolts

**PIPE CLAMP FOR SEWER SOIL CEMENT PIPE ANCHORS**

Cooper B-Line B3373 for PCV– Hot Dipped Galvanized (embedded in Soil Cement)

B3373F for Cast iron, Ductile iron, or C-900 – Hot Dipped Galvanized (embedded in Soil Cement)

COUPLINGS

Romac (Alpha, Macro HP, 400 and 501 Series), Dresser, Smith-Blair (Rockwell), Mueller MaxiFit, Mueller MaxiStep

SADDLE TAP FOR SIDE SEWER

Romac Style CB Sewer Saddle

REPAIR CLAMPS

Romac Industries, Models SS1 and SS2

CASING (COATING FOR STEEL CASING)

Tnemec Hi-Build, Tnemec-Tar, Series 46H-413

CASING SPACERS

Pipeline Seal and Insulator Co.:

8" band, carbon steel with fusion-bonded coating, Model C8G-2

12" band, carbon steel with fusion-bonded coating, Model C12G-2

Cascade Waterworks Mfg. Co.:

Stainless Steel or hot-dip galvanized carbon steel Casing Spacers (catalog number depends on size)

Advance Products & Systems, Inc.:

8" band, stainless steel, Model SSI8

12" band, stainless steel, Model SSI12

8" band, carbon steel with fusion-bonded coating, Model SI8

12" band, carbon steel with fusion-bonded coating, Model SI12

CASING END SEALS

Pipeline Seal and Insulator Co.:

Standard Pull-on (Model S)

Custom Pull-on (Model C)

Cascade Waterworks Mfg. Co.:

CCES End Seal

Advance Products & Systems, Inc.

Molded End Seal, Model AM

VALVES

All manufacturers that meet the performance requirements specified under the material section of the Standards.

VALVE BOXES

Olympic Foundry Inc.:	#VB045 Lid, Top and Base Section
RICH (VanRich Casting Corp.):	Top section and lid #045 with RICH Standard Base
Inland Foundry Co., Inc.:	Valve Box Paving Riser #2052-3, #2052-4, #2053-5
	12" Adjusting Sleeve #044A

METER BOXES

6" Cleanout Service	Olympic Foundry SM30
8" Cleanout Service	Olympic Foundry SM30
Valve Chamber	Carson Industries Model #1527-18 BCFXL Meter Box with 1527 Meter Box Cover (formerly Mid-States Plastic Model MSBCF 1324-18 (Substitution for check valve assembly))

PVC PIPE (ASTM D-3034) 4" - 15"

All manufacturers that meet the performance requirements specified under the material section of the Standards.

PVC PIPE WITH SOLVENT WELDED JOINTS 4" – 15"

All manufacturers that meet the performance requirements specified under the material section of the Standards.

PVC PIPE (ASTM F-679) 18" - 27"

All manufacturers that meet the performance requirements specified under the material section of the Standards.

PVC PIPE (AWWA C900) 4" - 12"

All manufacturers that meet the performance requirements specified under the material section of the Standards.

PVC PIPE (AWWA C905) 14" – 48"

All manufacturers that meet the performance requirements specified under the material section of the Standards.

BUTT-FUSED WELDED HDPE PIPE

All manufacturers that meet the performance requirements specified under the material section of

the Standard Specifications.

#### ABS PIPE AND FITTINGS

All manufacturers that meet the performance requirements specified under the material section of the Standards.

#### PRECAST MANHOLE SECTIONS

Oldcastle Precast

Granite Precast

Shope Concrete Products

Quality Concrete Products Inc.

Cuz Concrete Products Inc.

H2 Precast

#### POLYPROPYLENE MANHOLE STEPS

Lane International Corporation, P-14938

M.A. Industries, Inc., PS-2-PF

#### MANHOLE FRAMES AND COVERS

Inland Foundry Co.

Olympic Foundry

East Jordan Iron Works

EJCO model 3705CPT/3715ZPT

#### CLEAN-OUT FRAMES AND COVERS

Inland Foundry Co.

Olympic Foundry

East Jordan Iron Works

#### PVC BY CONCRETE MANHOLE ADAPTERS

A.C. x PVC Brant Adapter

Kor-N-Seal Company, Kor-N-Seal Connector

GPK Products, Inc., GPK PVC Manhole Adapter

#### AWWA C900/C905 FITTINGS AND MANHOLE ADAPTERS

Head Manufacturing (Idaho)

Vassallo (Florida)

#### OIL/WATER SEPARATORS

100 gallon - Oldcastle Precast Inc., No. 25-SA or approved equal.

450 gallon	- Oldcastle Precast Inc., No. 660-SA or approved equal.
750-900 gallon	- Oldcastle Precast Inc., No. 577-SA or approved equal.
1,100 gallon	- Oldcastle Precast Inc., No. 4484-SA or approved equal.
1,500 gallon	- Oldcastle Precast Inc., No. 5106-SA or approved equal.
2,200 gallon	- Oldcastle Precast Inc., No. 612-SA or approved equal.
3,000-4,000 gallon	- Oldcastle Precast Inc., No. 712-SA or approved equal.
5,000 gallon	- Oldcastle Precast Inc. No. 814-SA or approved equal.

### GREASE INTERCEPTORS

Oldcastle Precast Inc. or approved equal. See Standard Detail.

### LADDER-UP

Bilco, Model LU-2 (steel safety post, hot dip galvanized), or approved equal.

### VAULT HATCH/DOOR AND NON-SLIP TREATMENT

L.W. Products Company, Inc., Models HHD and HHS (H-30 rated locations) or approved equal.

Hatches shall include recessed padlock hasp sized to accept City of Bellevue Wastewater Utility padlocks.

#### Non-Slip Treatment

Metal lids, hatches, access covers, and frames (> ½ inch wide) in pedestrian access routes shall be constructed with a gray non-slip treatment by one of the approved products below:

<u>Manufacturer</u>	<u>Product*</u>
LW Products	Thermion Arc Metal Spray
SlipNOT Metal Safety Flooring	SlipNOT Grip Plate
IKG Industries	MEBAC 1 (Metal Bonded Anti-Slip Coatings)
Grating Pacific LLC	ALGRIP Safety Floor Plates

\*Manufacturer/applicator shall certify that the applied non-slip treatment meets all ADA requirements.

### CHECK VALVES

APCO Rubber Flapper Swing Check, 100 Series

### MECHANICAL SEWER PLUGS

SIDU Manufacturing Company, Inc.  
Sewer Equipment Company of America  
SRECO Flexible  
Graham Hand Tite (Plastic)

PREFABRICATED PLASTIC MANHOLE CHANNELS AND LINNERS

GU Manhole Liners Ltd.  
Predl Systems North America Inc.

INSIDE DROP CONNECTION FOR RETROFIT AND NEW CONSTRUCTION

Reliner – Duran, Inc. – B-8 drop bowel with hood

CONTROLLED DENSITY (FLOWABLE) FILL

Stoneway  
Cadman

LINK SEAL

Vault wall pipe penetration seals shall be Link Seal Model S-316 (EDPM) with stainless steel hardware.

EXPANSION ANCHOR BOLTS INTO CONCRETE

Expansion anchor bolts shall be wedge style “Power Stud”, “Power Bolt” Hilti KB3-HPG in stainless steel or galvanized steel.

NEOPRENE FOAM PAD (FOR CUSHION BETWEEN ADJACENT PIPES)

Dow Plastics Ethafoam<sup>tm</sup> 220

**APPENDIX S-4**

**SANITARY SEWER REFERENCE STANDARDS**

STANDARDS FOR UTILITIES INSTALLED IN PROXIMITY OF SEATTLE PUBLIC  
UTILITIES TRANSMISSION PIPELINES.....A (S4 - 1)

**Standards for Utilities Installed in Proximity of Seattle Public Utilities Transmission Pipelines:**

Seattle Public Utilities (SPU) operates several major water transmission pipelines within King County. These pipelines supply nearly all the domestic water to the communities in western King County. In some cases, these pipelines are located within SPU's fee-owned right of way, within easements on private property or within the city streets, county road or state highways.

Vibrations, heavy loads, and other construction activities can damage these pipelines. If a pipeline is damaged there could be substantial collateral damage. For this reason, SPU needs to review plans and apply standard pipe protection procedures for any project in close proximity to, or that will cross these pipelines.

Written approval and conditions must be obtained from SPU ([SPU\\_CIP\\_Review@Seattle.gov](mailto:SPU_CIP_Review@Seattle.gov)).

In order to review any such project SPU will need:

- 3 copies of scalable plans that show the proposed improvements as they are located in relation to SPU facilities or electronic plans in pdf format.
- Names, addresses, and telephone numbers for the appropriate contact persons of the entity(ies) responsible for the work, including a contact person whom can be reached 24 hours a day.
- SPU's Record Plans can be obtained from the City of Seattle Vault which is located at 47th floor of the City of Seattle Municipal Tower, 700 5th Ave., Seattle, 98124. Phone: 206-684-5132.
- <https://www.seattle.gov/utilities/construction-resources/records-vault>

**SPU's General Design Requirements:**

- <https://www.seattle.gov/utilities/construction-resources/standards-and-guidelines/standard-specs-and-plans>
- When crossing SPU's pipelines, the installed "facility" should be at a right angle to SPU's pipeline or parallel with the centerline of a controlling road.
- When crossing SPU's pipelines, the vertical separation between the installed facility and SPU's pipelines should be 18 inches for a sewer line and 12 inches for all other facilities over the pipelines. The separation should be a minimum of 24 inches for all facilities installed under the pipelines.
- When crossing SPU's pipelines with a water or sewer main of ductile iron pipe (d.i.p.), one (18 to 20 foot) section must be centered on SPU's pipeline so that the section joints are not over or under any portion of SPU's pipeline. The joints must be pressurized and tested for leaks.
- When crossing SPU's pipelines, if the installed facility is not made of ductile iron pipe, the facility must be installed in a steel casing with walls at least 1/4 inch thick.



- When crossing SPU's pipelines if the facility is installed within SPU fee-owned right-of-way, the steel casing must be installed the entire width of the right of way. If the facility is installed within a street right of way, the steel casing must extend at least 10 feet on each side of the pipeline.
- SPU's pipelines are set in a bed of pea gravel. Construction must be performed in a manner that will not allow the pea gravel to escape from under the pipeline.
- Construction methods must be employed to support the pipeline during excavation.
- "Trenchless" construction methods must be approved on a site-by-site basis due to the high probability of substantial collateral damage if one of SPU's pipelines is damaged.
- Cathodic pipe protection methods may be required.
- For parallel installations, SPU would like 10 feet of separation on each side of its pipelines.
- Shallow curb inlets can be closer than 10 feet if ductile iron is used and the drain line diverts the water to a catch basin at a remote location.
- Special protections or bridging methods may be required to protect the pipeline due to the width and/or depth of trenching in the vicinity of SPU pipelines.
- If SPU's pipeline is exposed, SPU wants to inspect the pipe prior to back filling.
- Special fill and/or compaction may be required depending on the method and depth of excavation.
- Overhead wire installations typically require a minimum of 25 feet of vertical clearance from the ground.
- Vibrations could damage some of SPU's pipelines; therefore, pile driving, blasting and other vibration producing work may be restricted.
- Heavy loads could damage some of SPU's pipelines. Therefore, pipe protection may be necessary if heavy equipment crosses the pipe. Typical protection would include temporary bridging using timbers and steel plate.

**SPU Operations requirements:**

- Notify SPU at least 48 hours' notice prior to construction. Locating SPU's pipeline by potholing must be supervised. Call SPU's Lake Youngs Operations at 206-684-3933.
- Any work in close proximity to SPU's pipeline (including locating by potholing) must be supervised by SPU. Call SPU's Lake Youngs Headquarters at 206-684-3933 at least 72 hours in advance.